GLOBAL

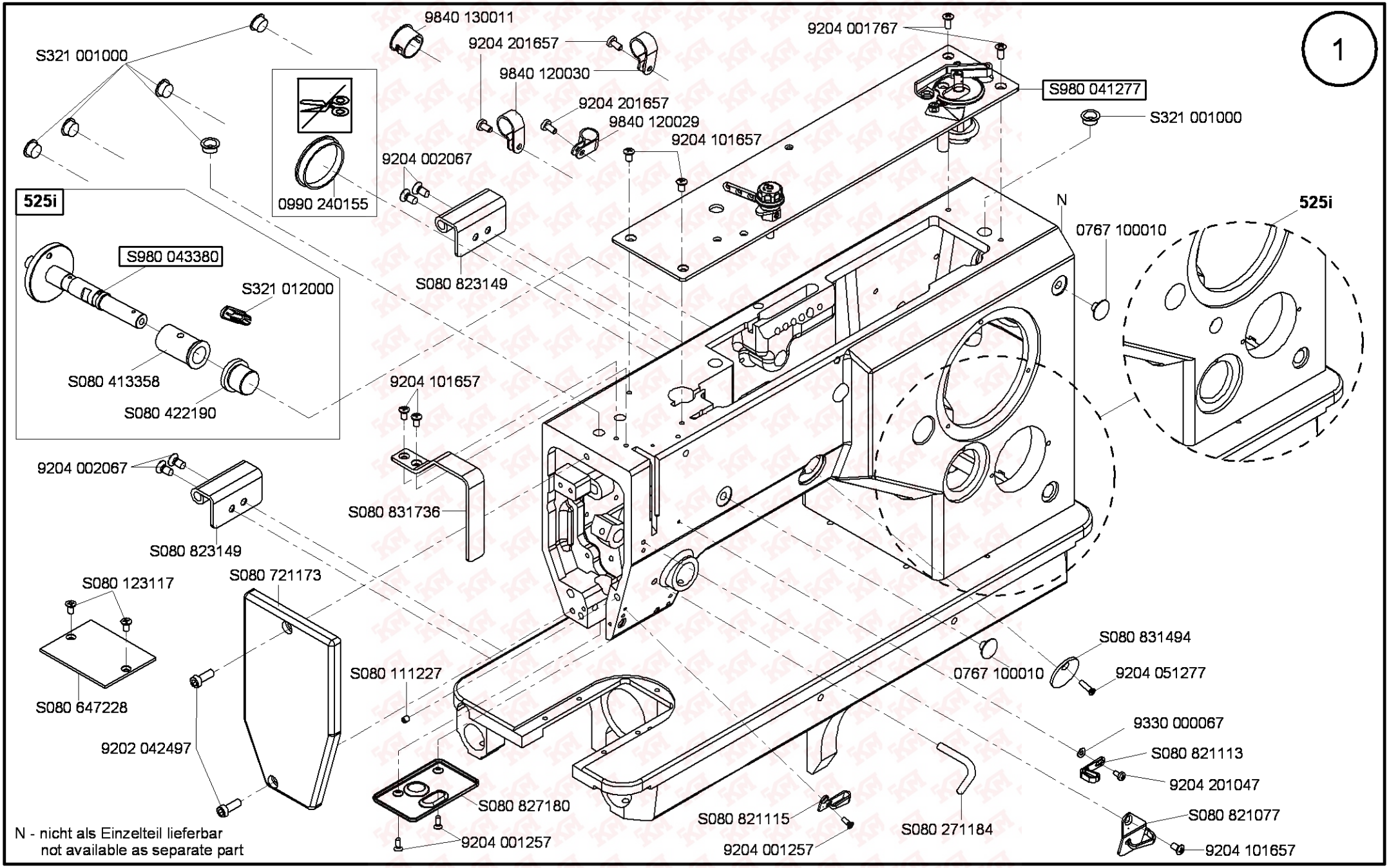
ZZ 1560 series

Zig-zag machines
Zick-Zack Maschinen

Spare parts manual
Ersatzteilenliste

52Xi

Inhaltsverzeichnis	Tafel / Table	Contents
Arm mit Grundplatte	1, 2	Arm with bed plate
Fadenspannungen	3	Thread tensioners
Nadel- und Fadenmechanismus	4	Needle and thread mechanism
Mechanismus des Zickzack- und Figurennaehen	5, 6, 7, 8	Mechanismus of zigzag and decorative stitching
Fusslueftungmechanismus	9	Foot lift mechanism
Zugstange kompl.	10	Rod cpl.
Hauptantrieb	11, 12	Main drive
Stichverstellung, Verriegelungshebel	13	Stitch adjustment, backtacking lever
Stichverstellung ohne des Verriegelungshebel	14	Stitch adjustment without backtacking lever
Transportmechanismus	15	Feeding mechanism
Greiferlager	16	Hook case
Greifer	17	Hooks
Fadenabschneider	18, 19	Thread trimmer
Schmierung	20	Lubrication
Fusslueftung el.magn.	21	Foot lift el.magn.
Teilsatz	22, 23, 24	Part set
Naehantrieb DC1550/DA321G	25	Motor DC1550/DA321G
Motor am Maschinenoberteil integriert	26	Motor integrated on machine head
Naehantrieb FIR 1148	27	Motor FIR 1148
Bedienfeld, halter	28	Control panel, holder
Gestell, Tischplatte	29	Stand, Table top
Naehleuchte, Naehleuchte Diode, Lehre	30	Sewing lamp, Sewing lamp diode, gauge
Teilesatz fuer Greifer	31	Part set for hooks
Einrichtung fuer Umstechen Abwicklungseinrichtung	32	Attachment for serging operation Unwinding device
Einfaesersatz	33	Edge hemming set
Abwicklungseinrichtung	34	Unwinding device
Fuss kompl., Stichplatte	35	Foot cpl., Throat plate
Einstellkurve, Kurve fuer Figurennaehen	36	Adjusting cam, Cam for decorative stitching
Naeheinrichtung	37-46	Sewing equipment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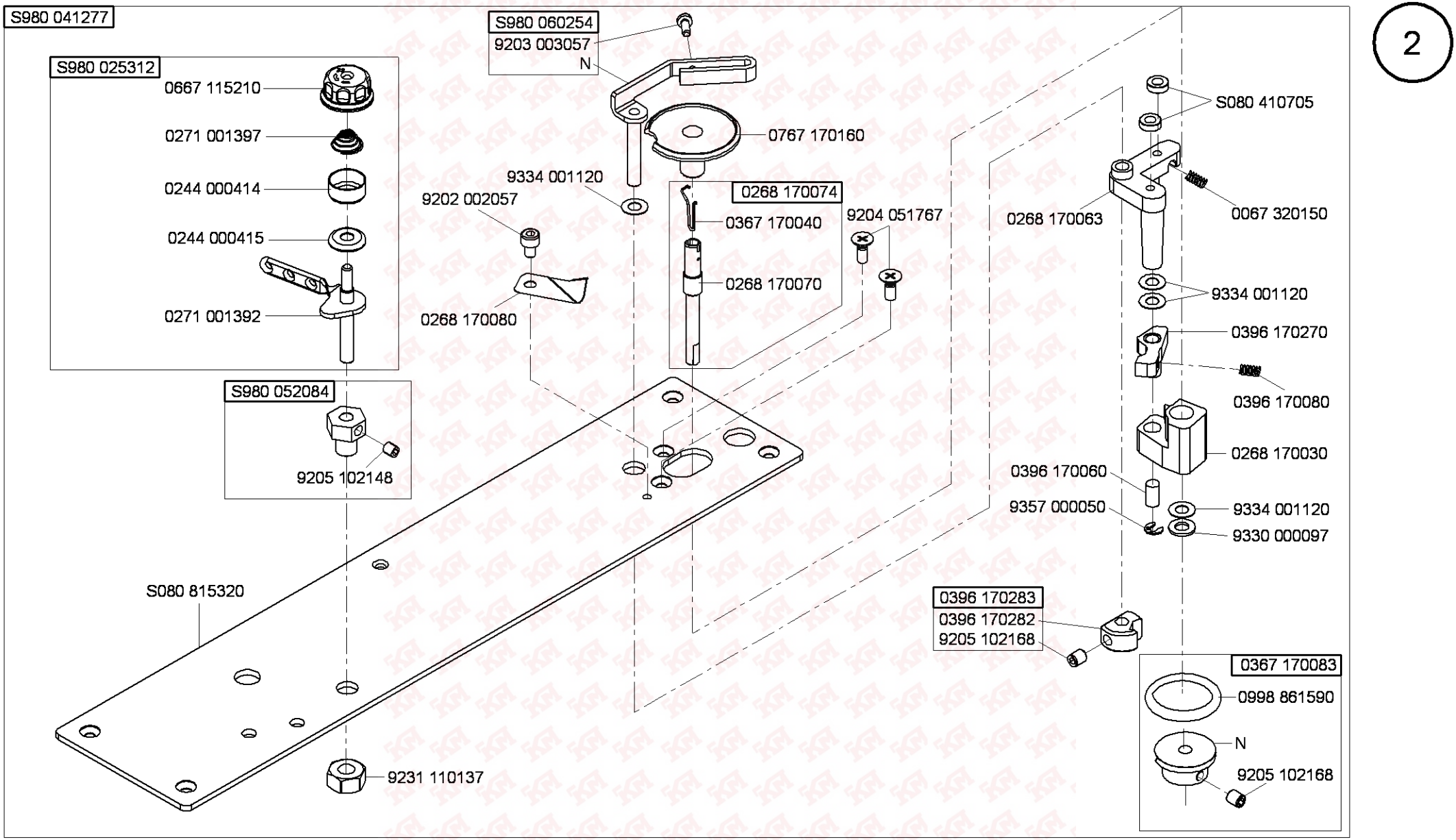

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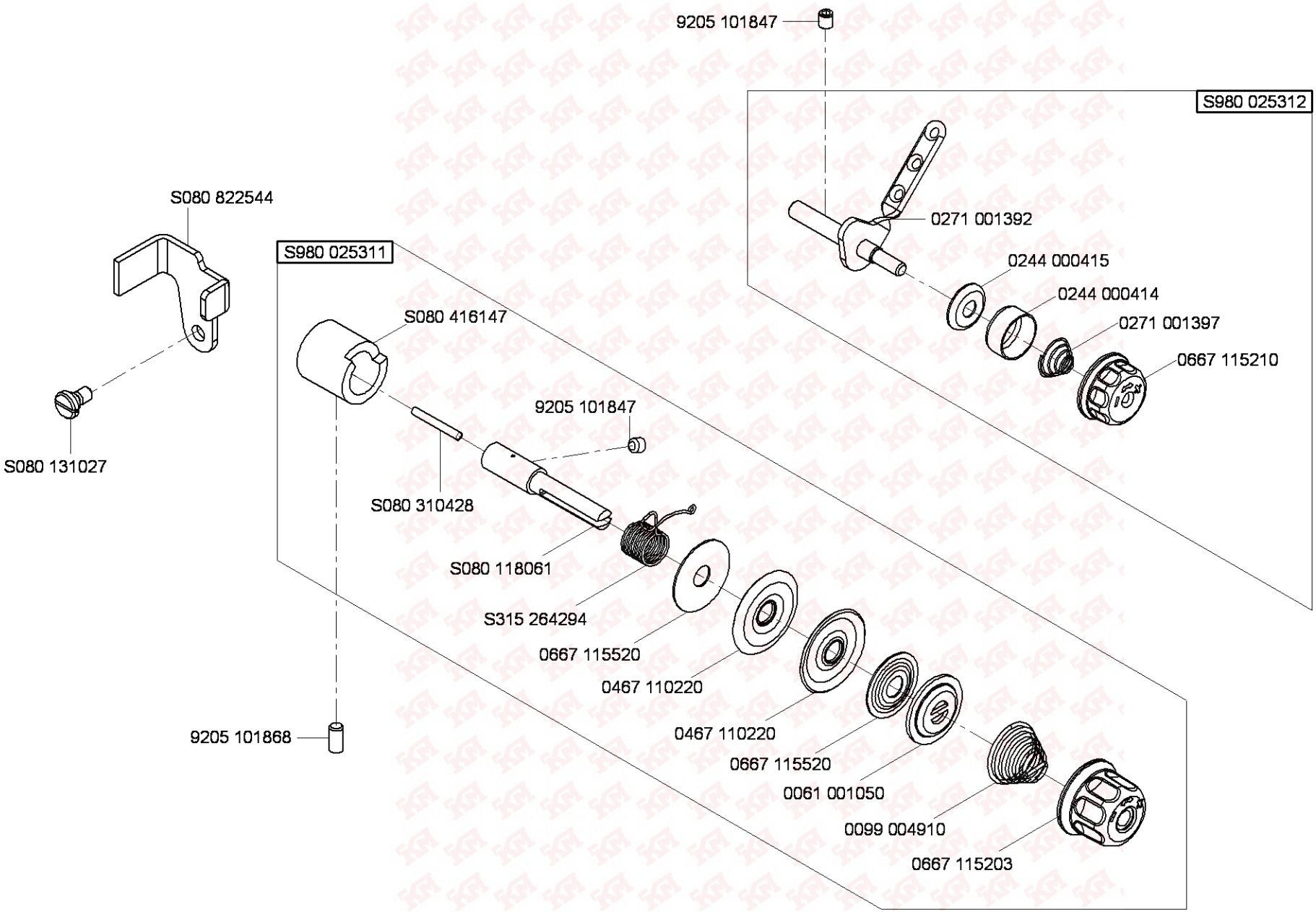
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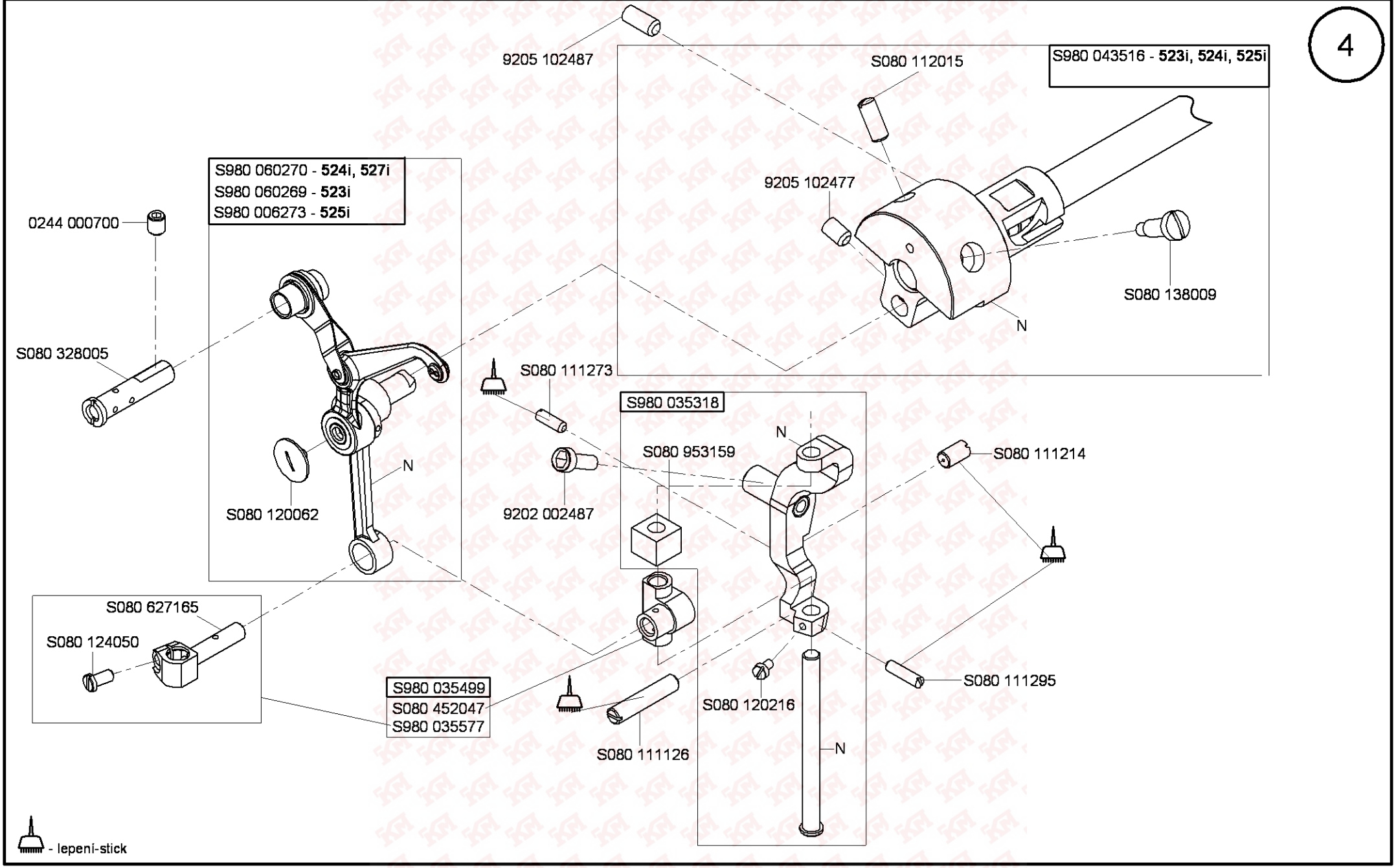
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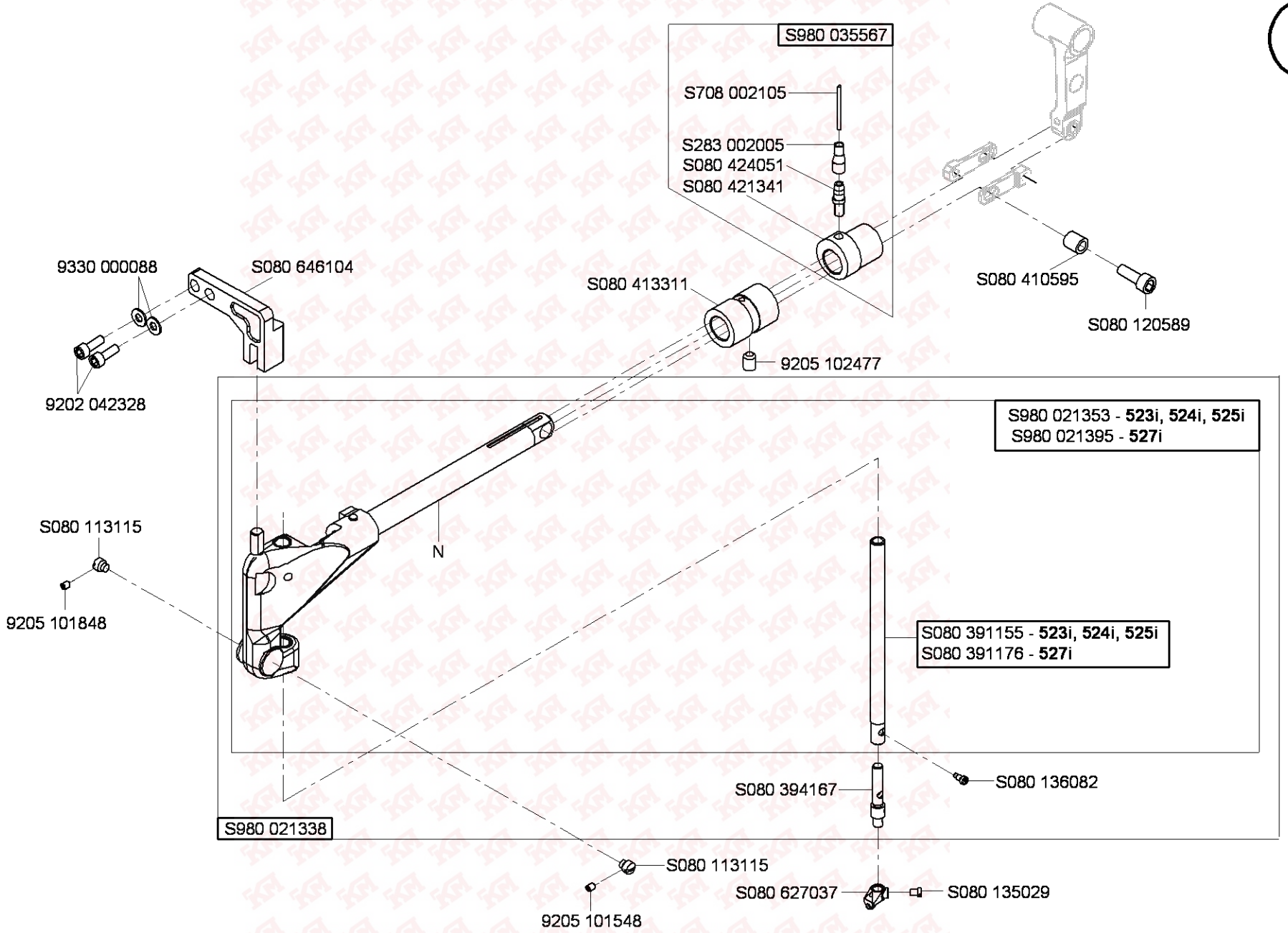
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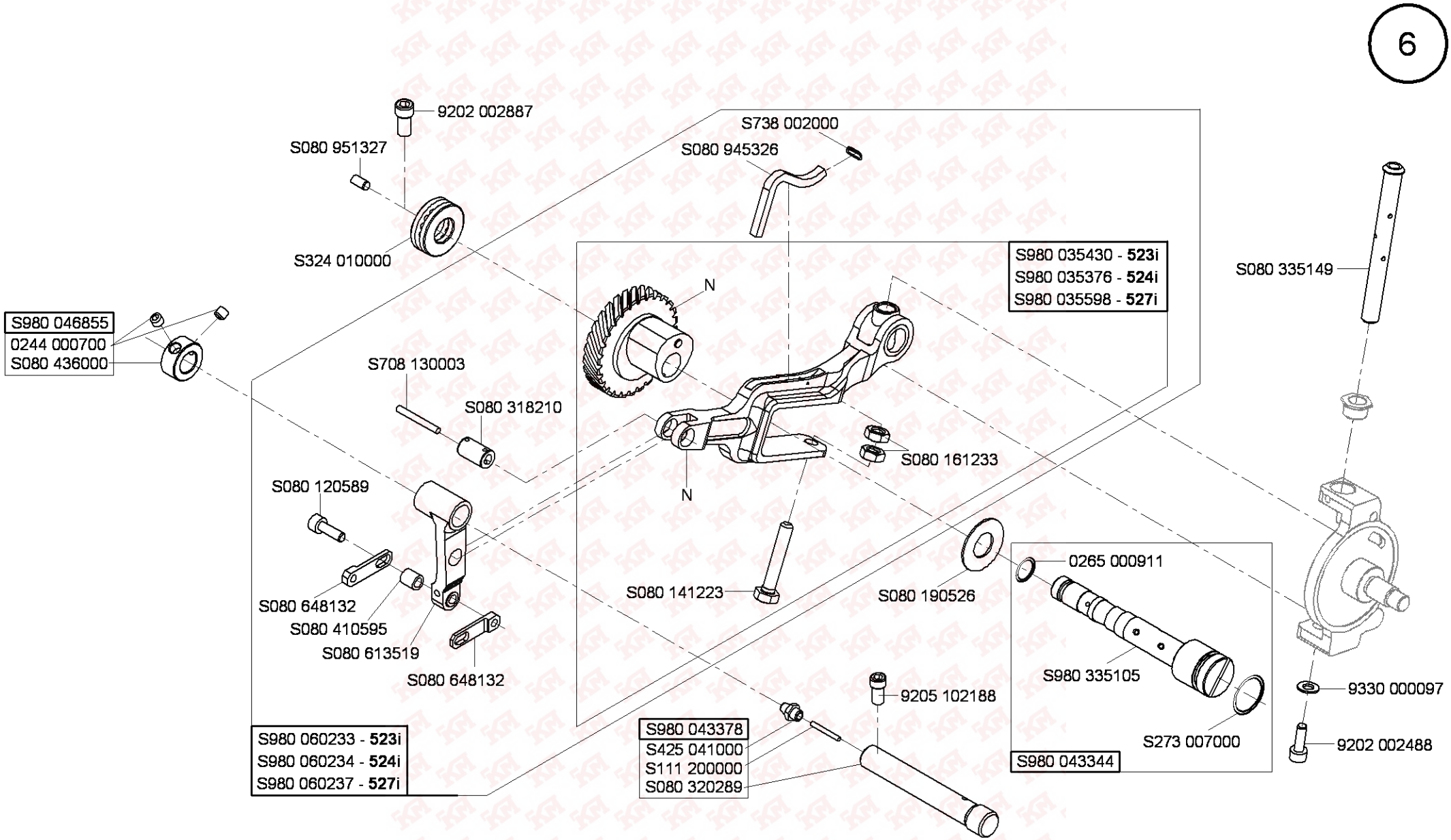

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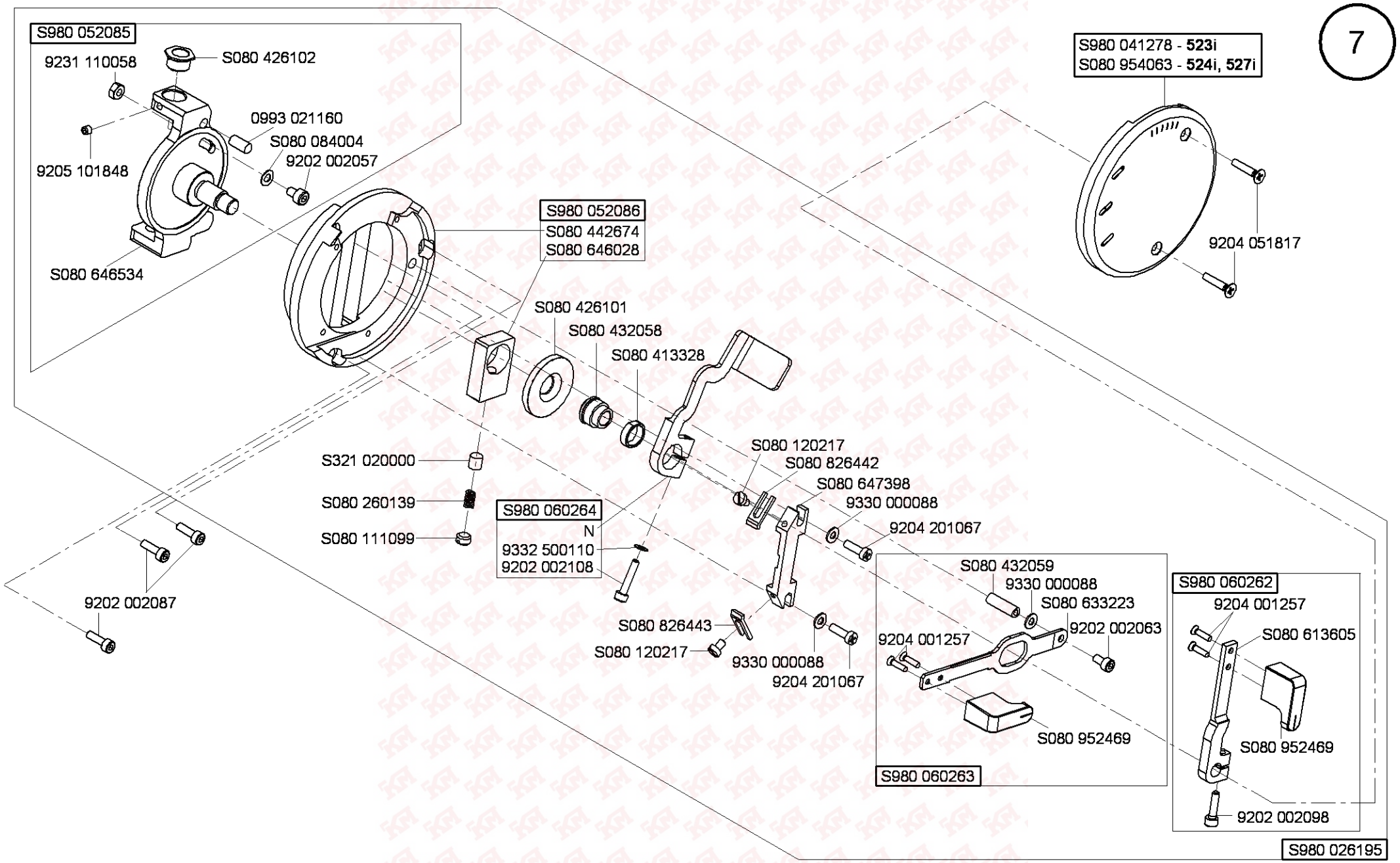
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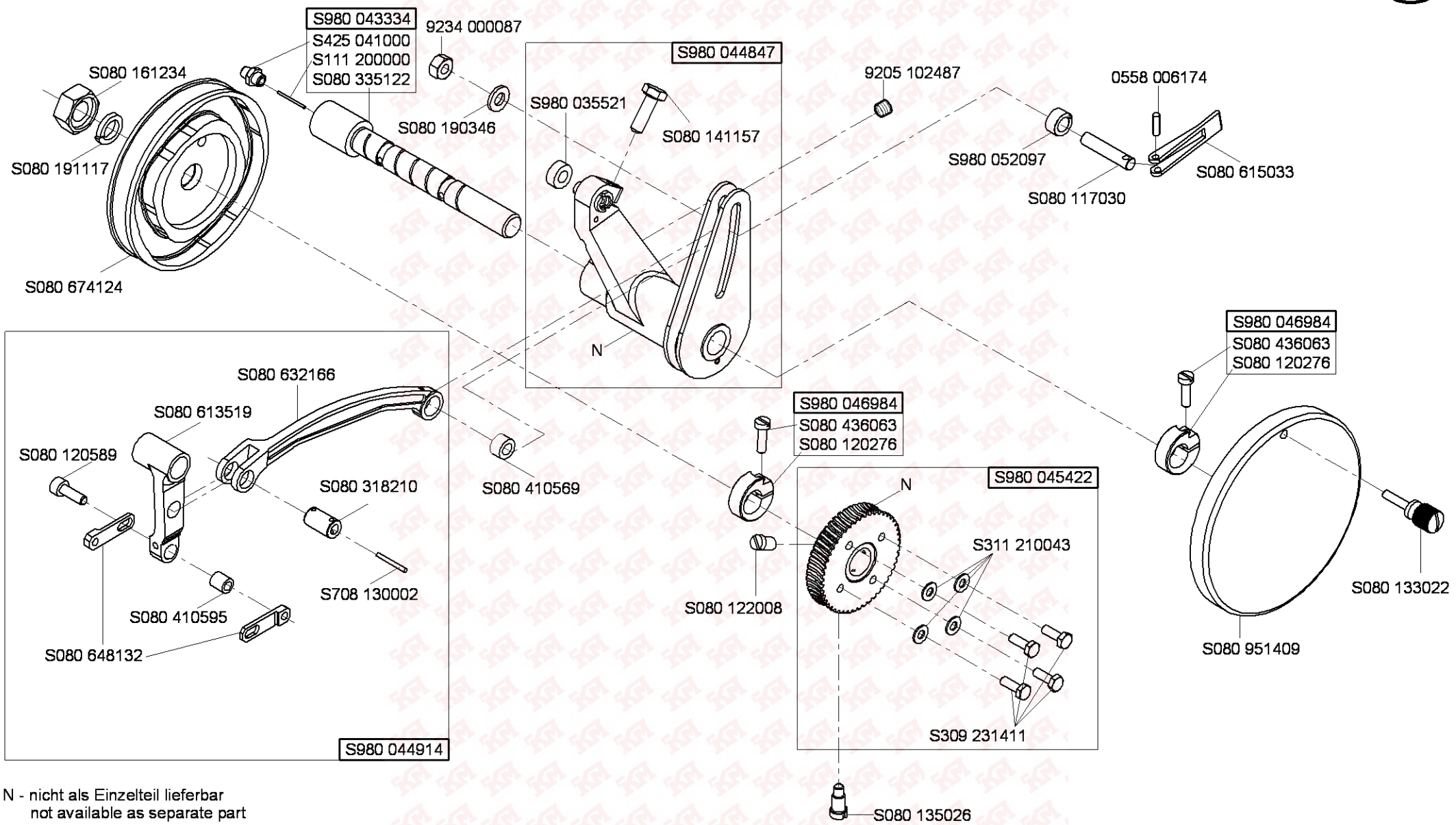

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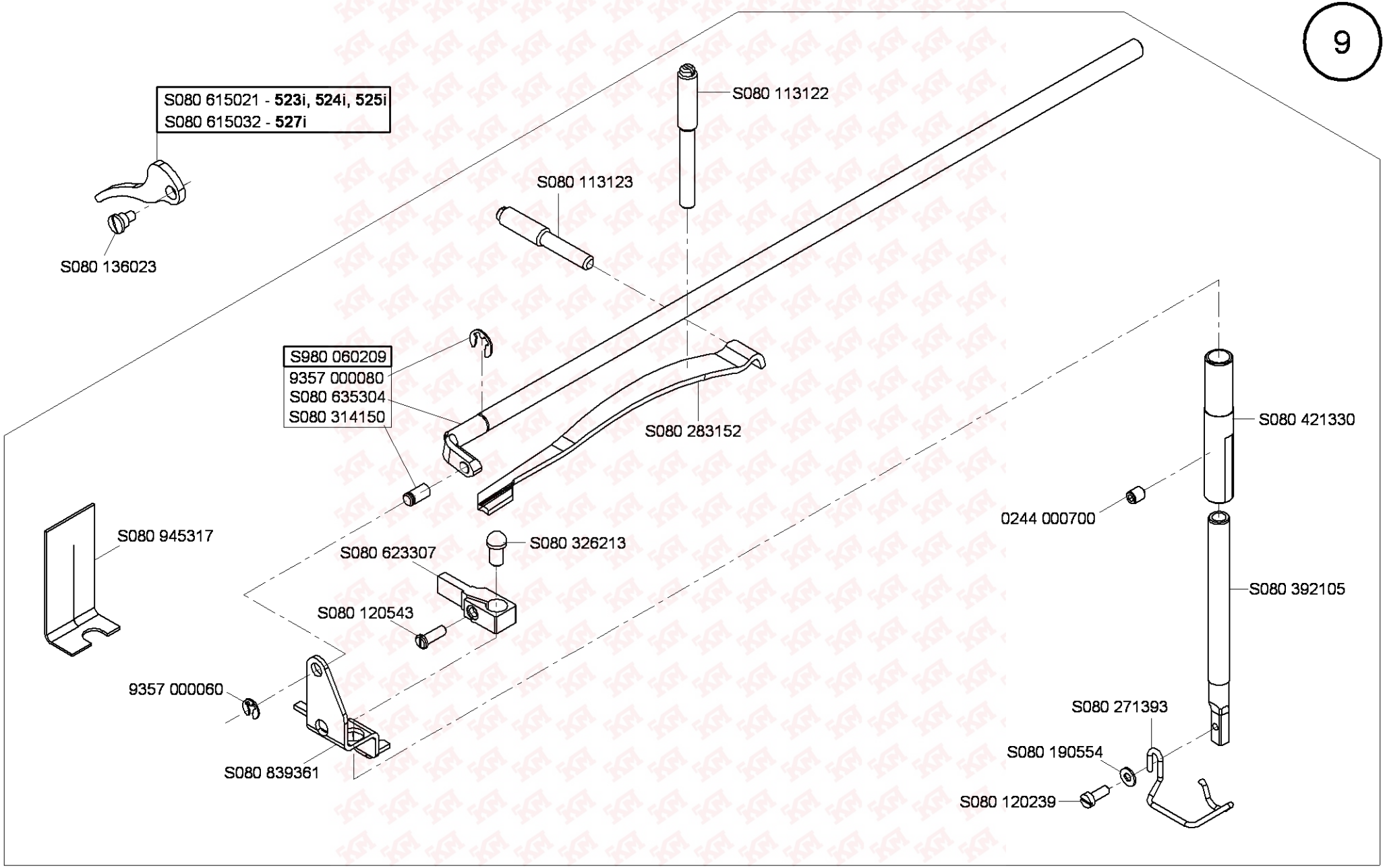
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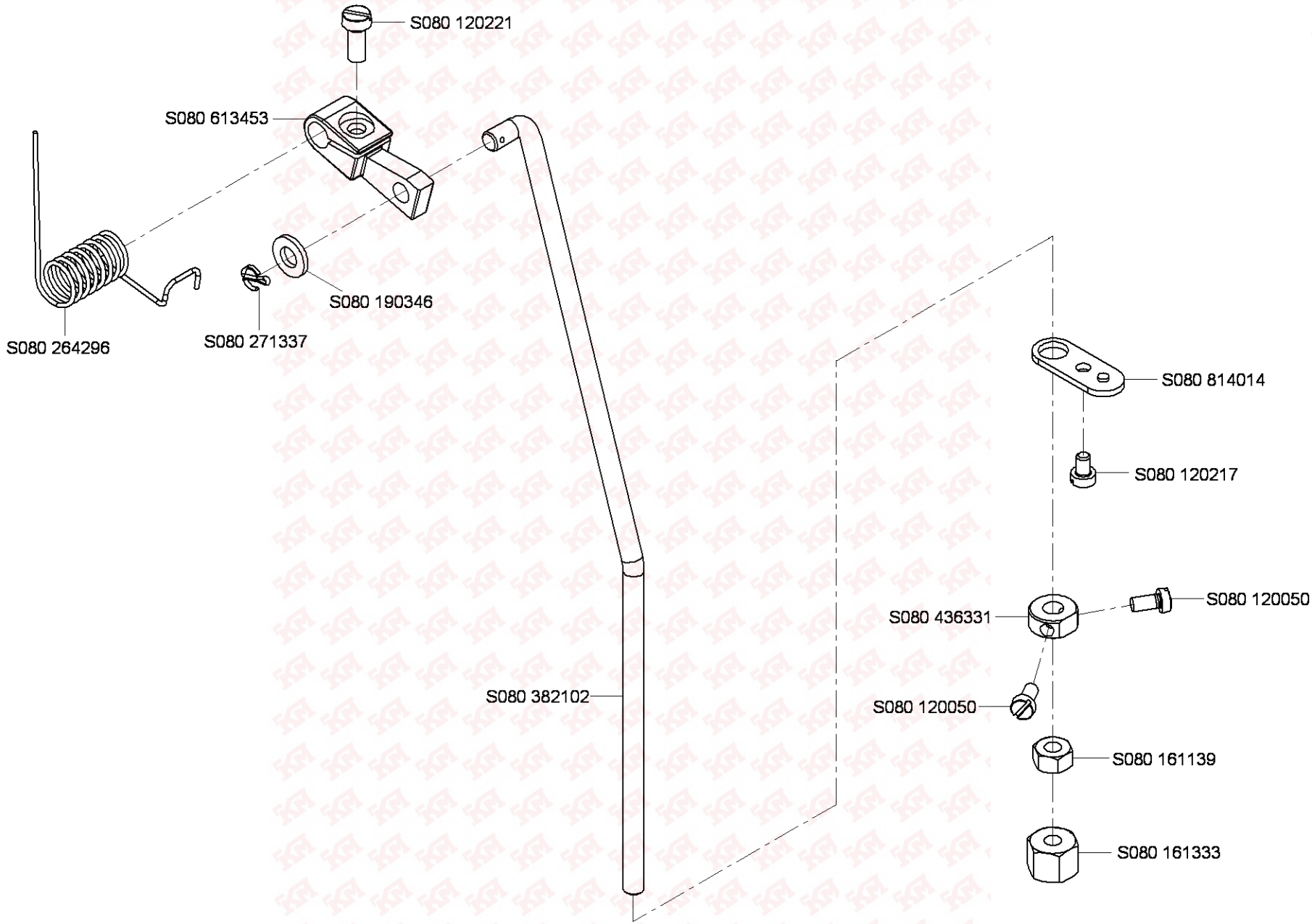
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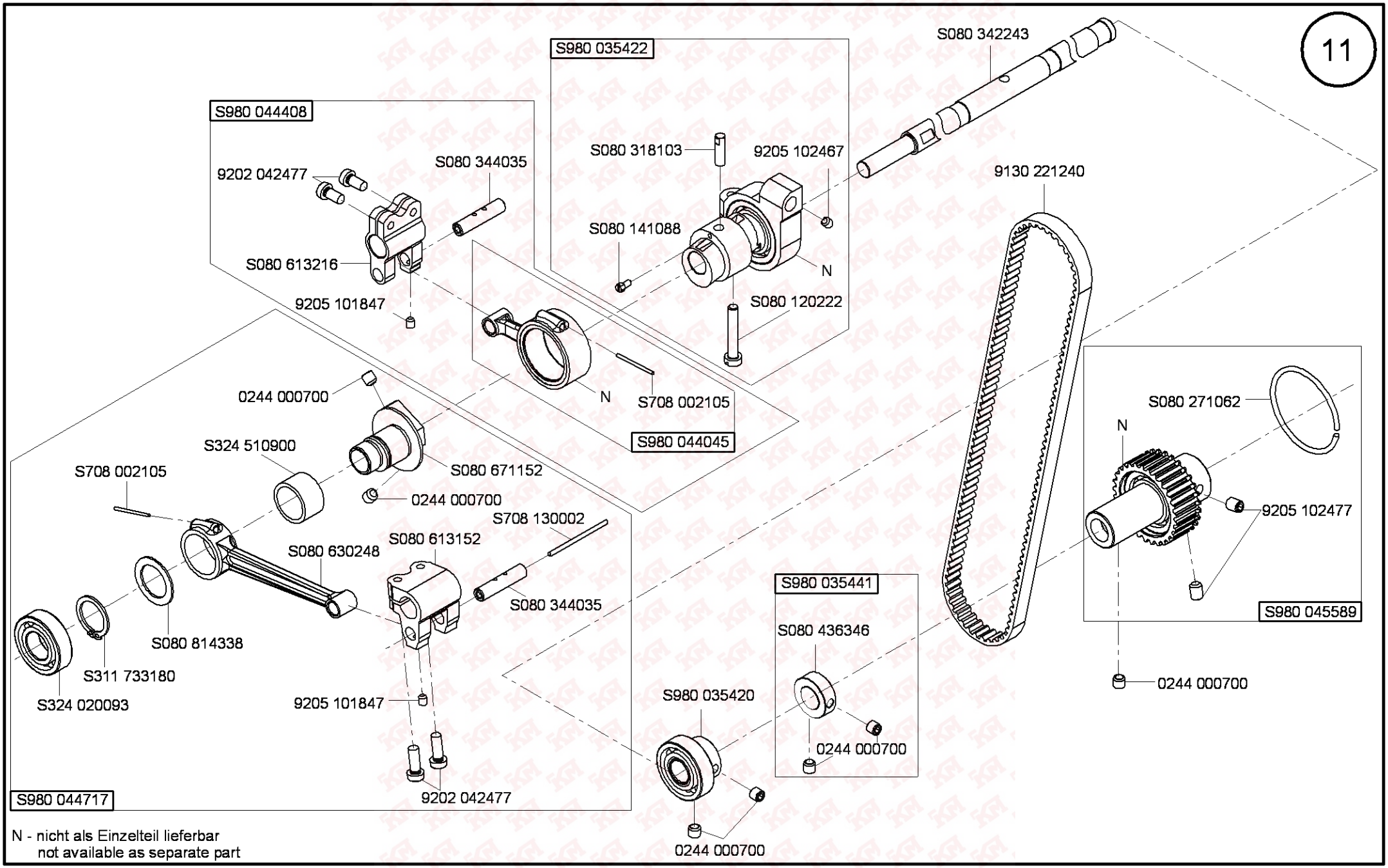

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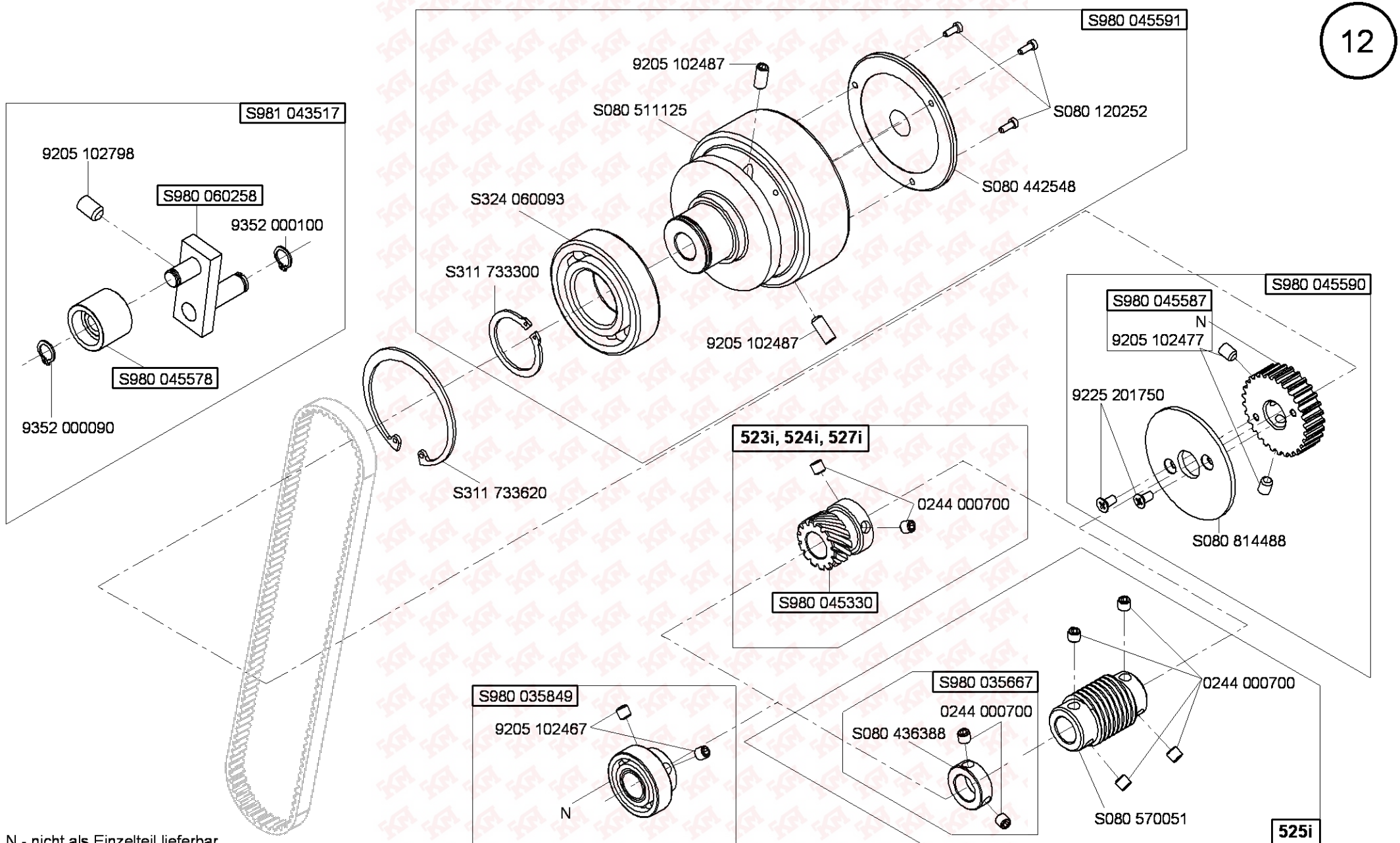

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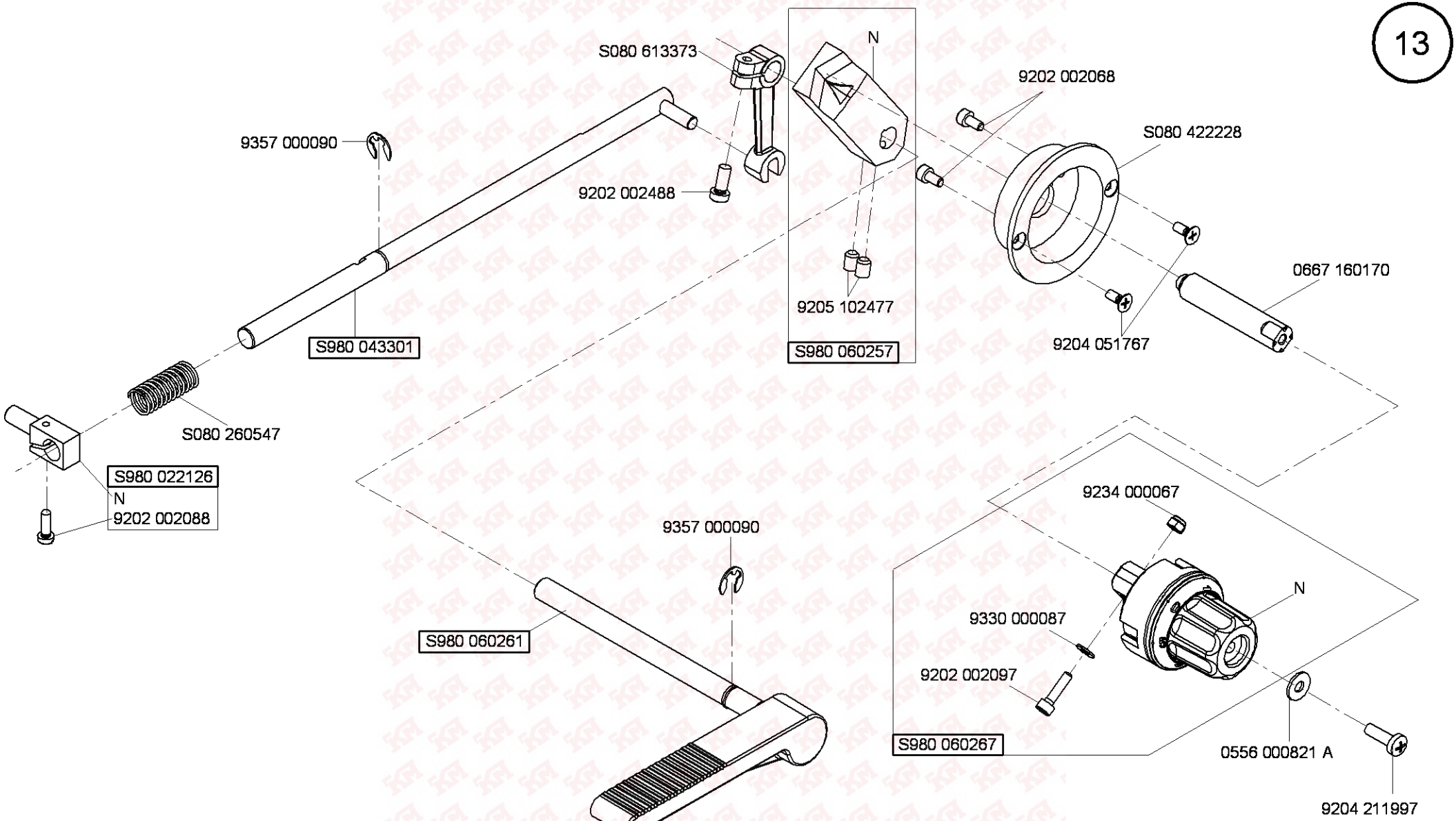
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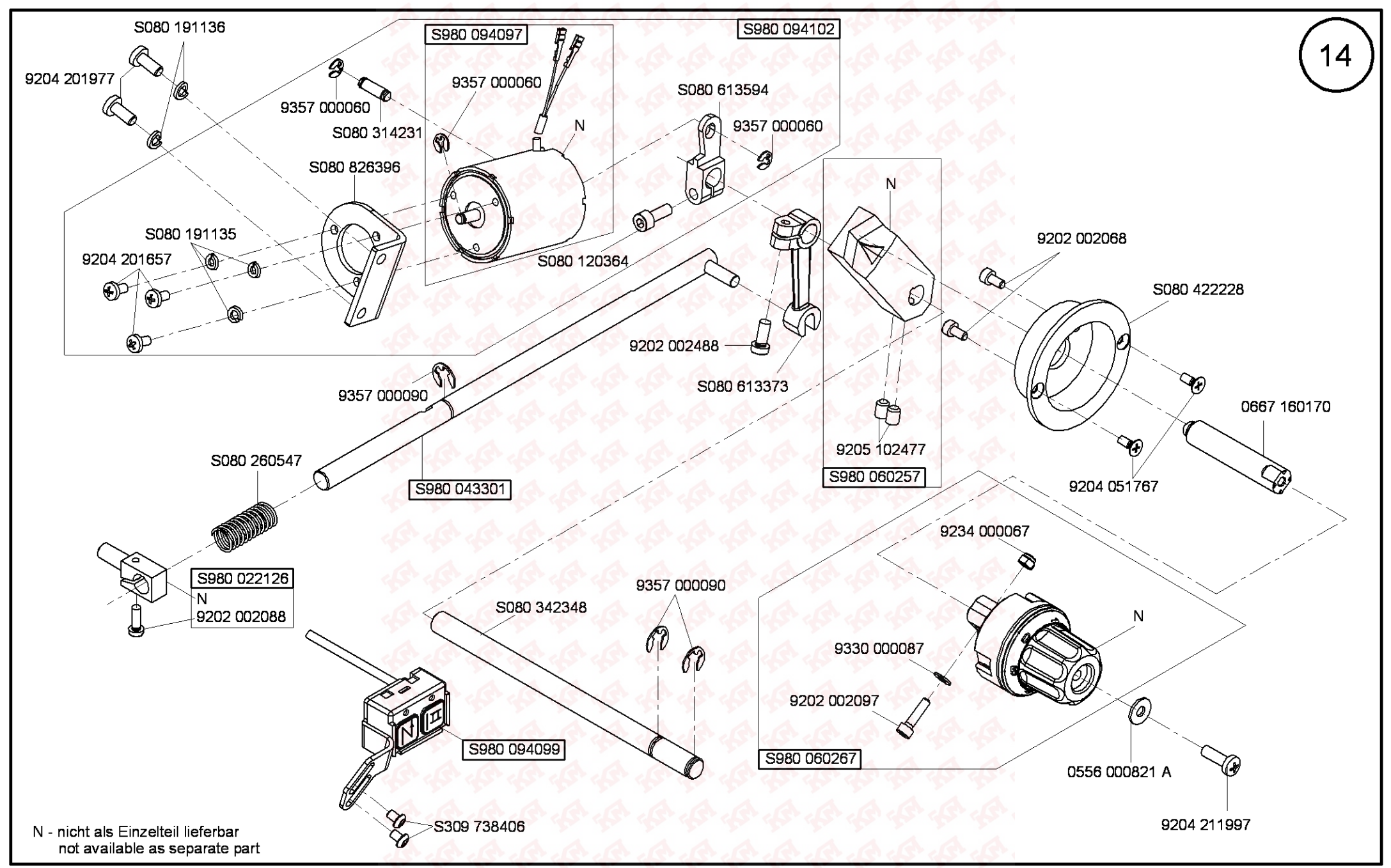
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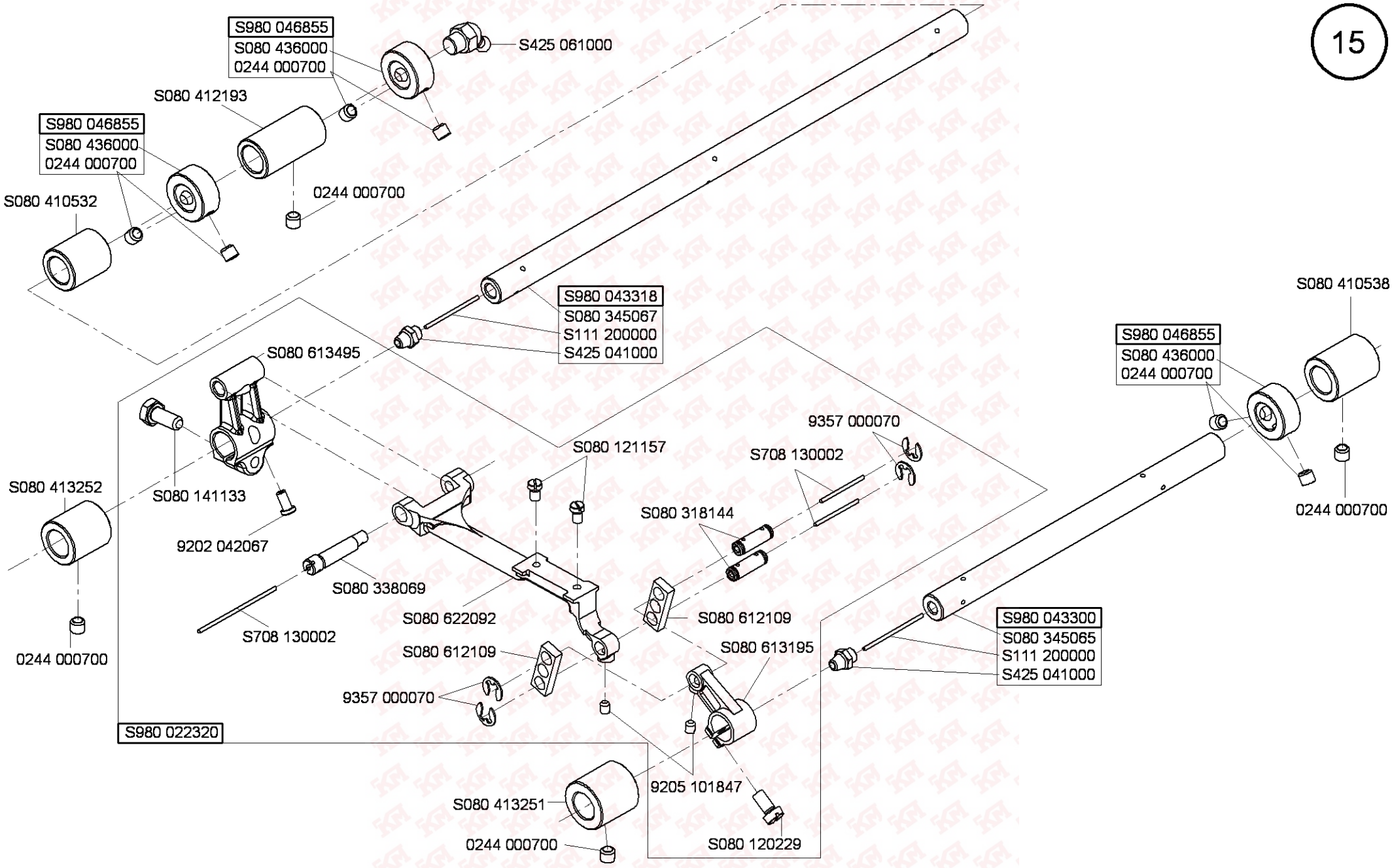
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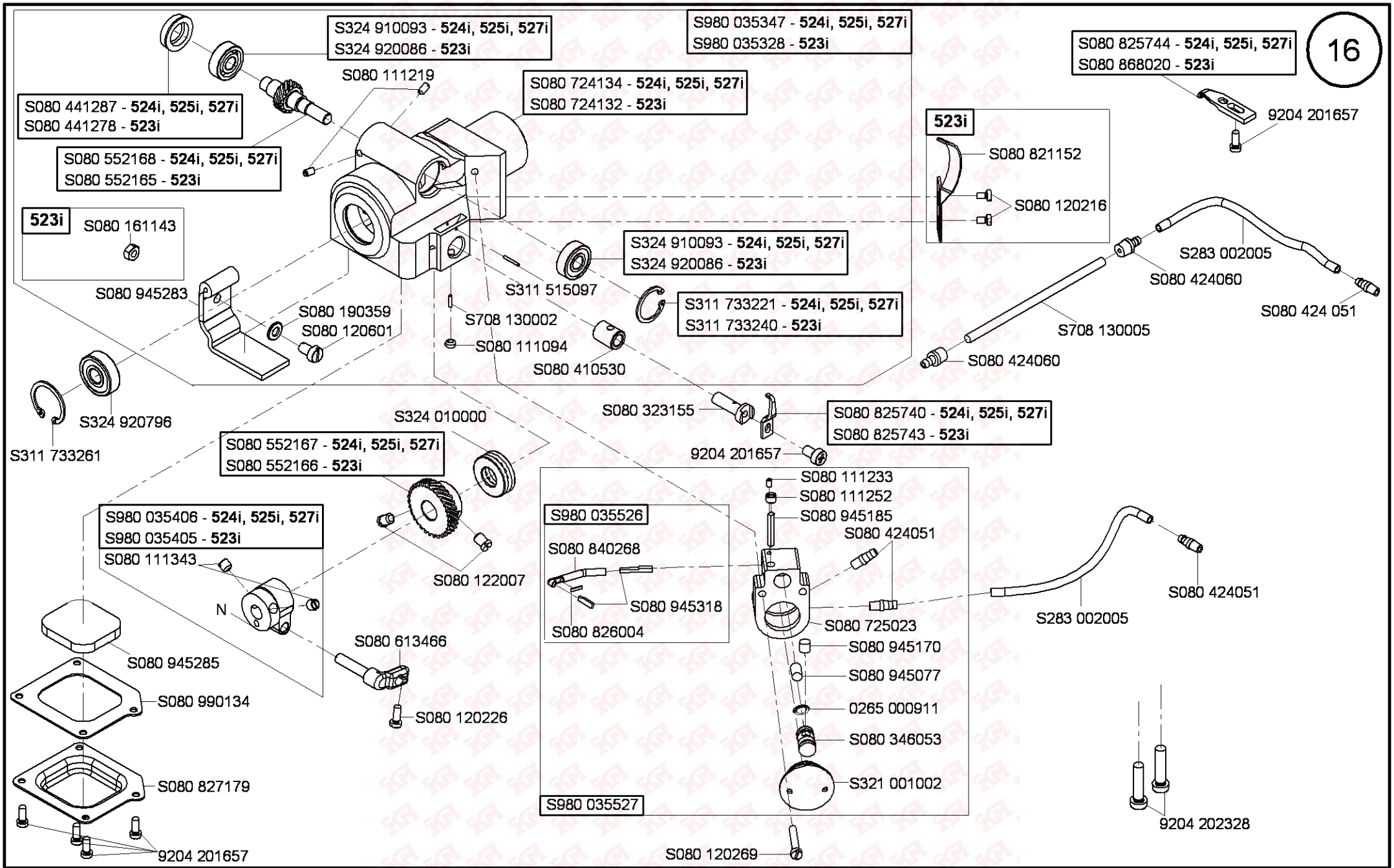

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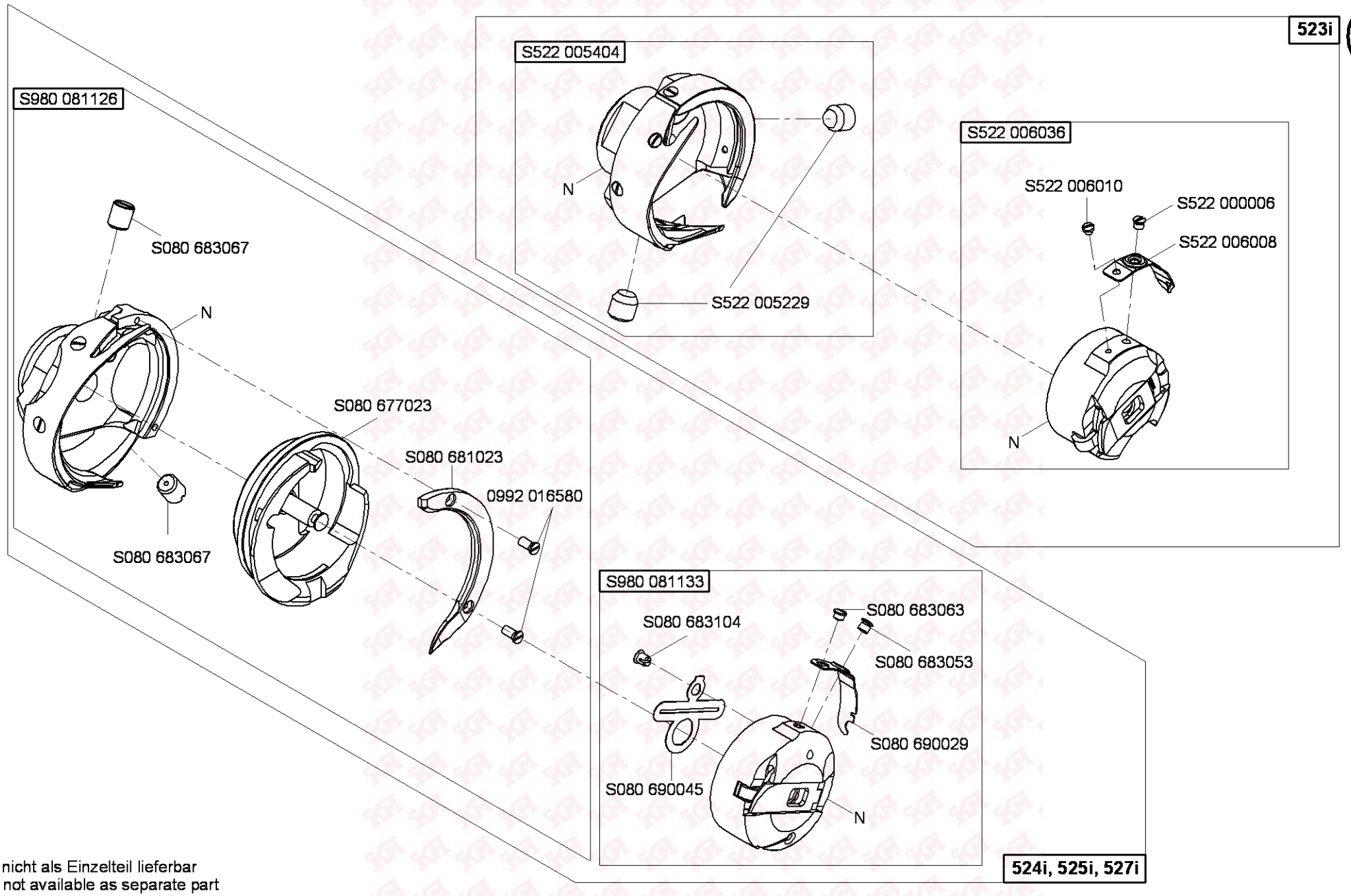
Ausgabe/Edition 4.2008



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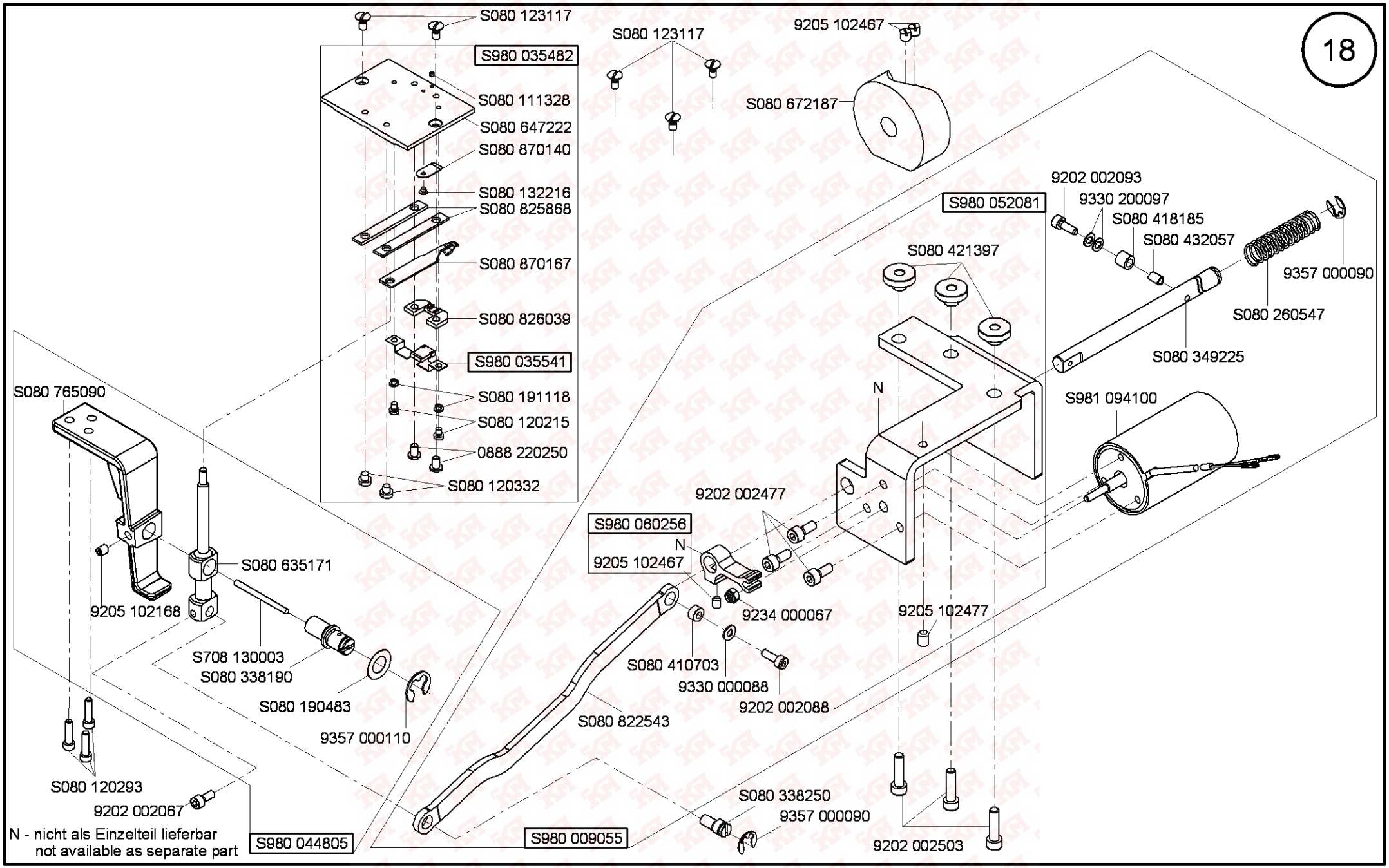
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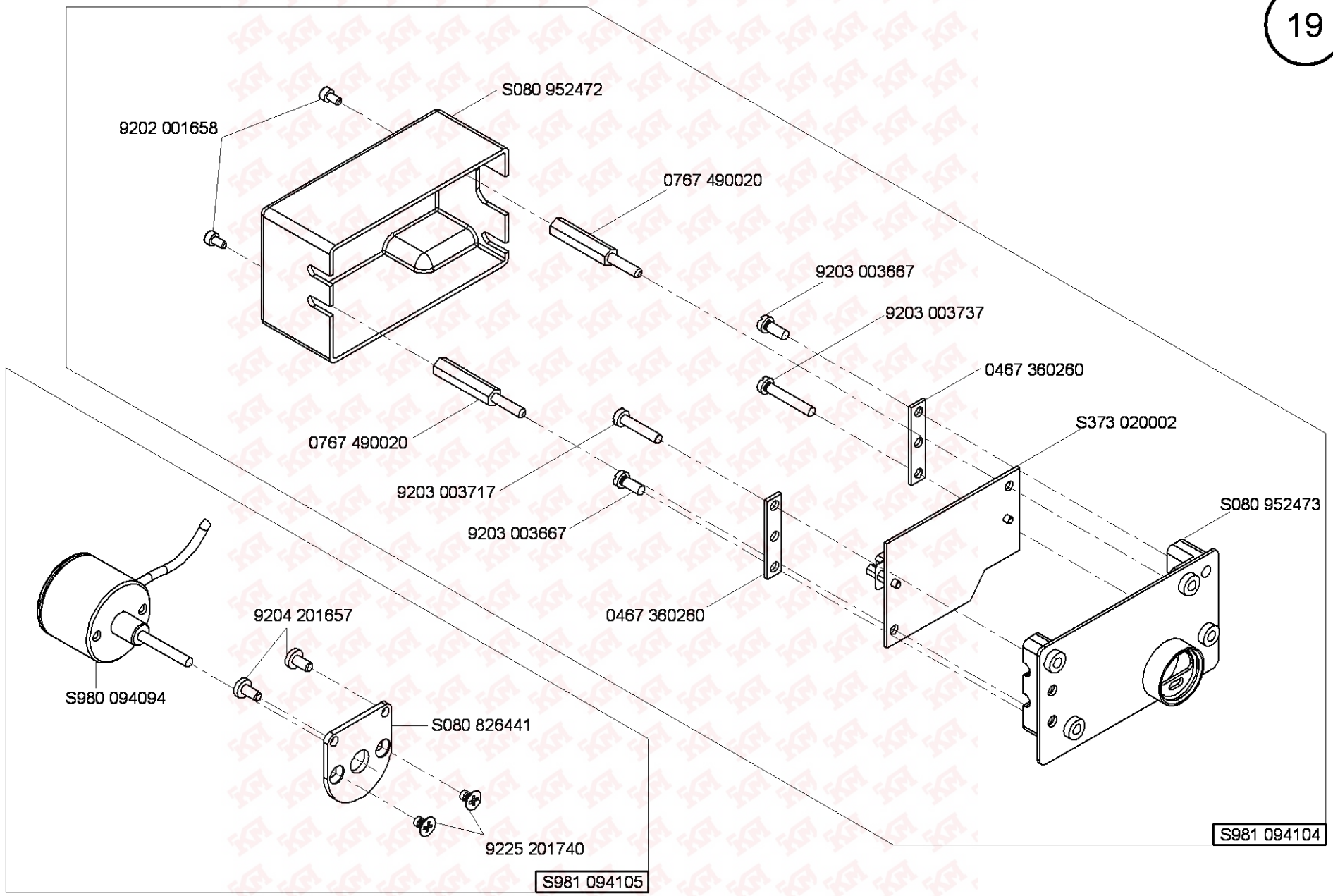
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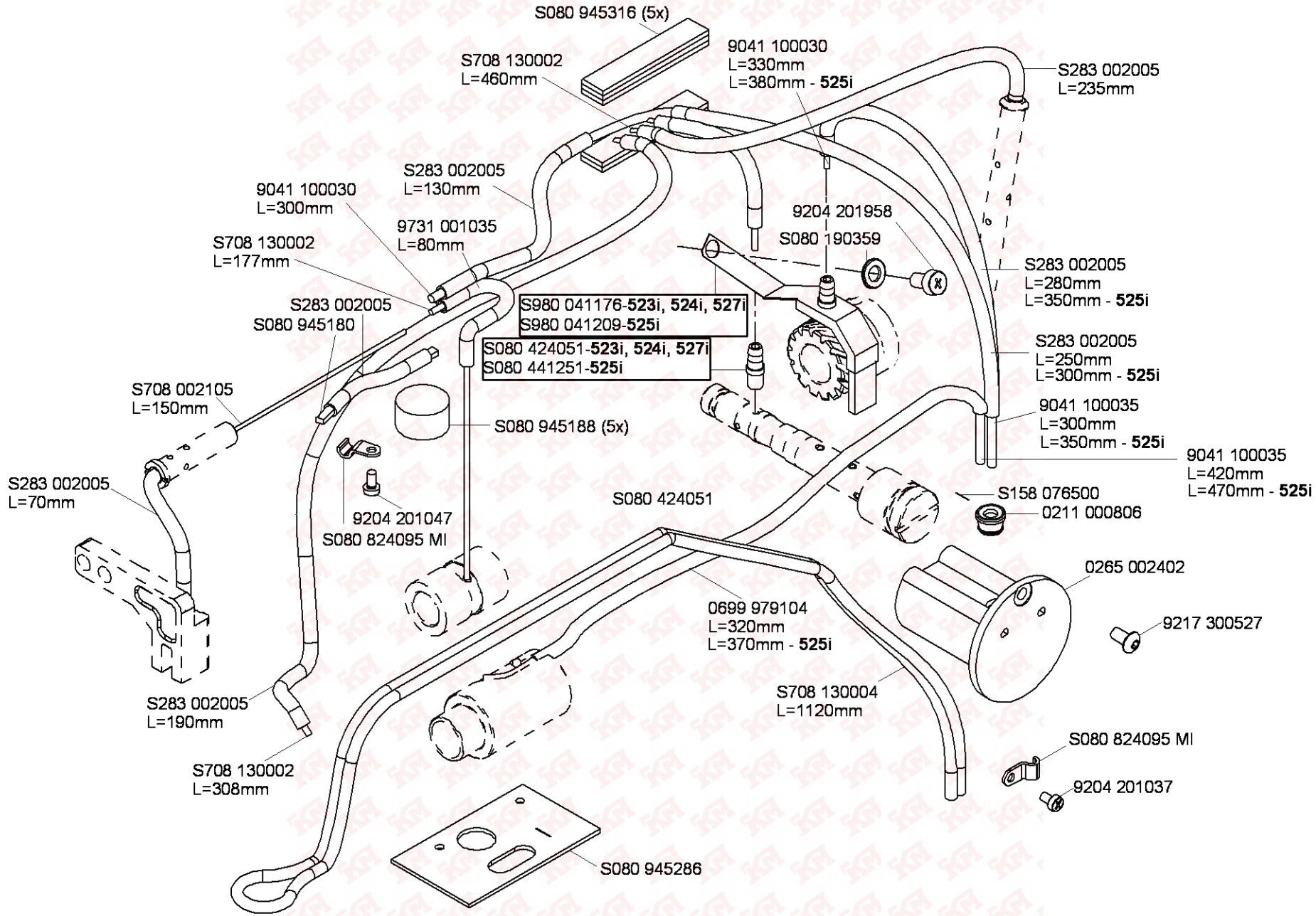
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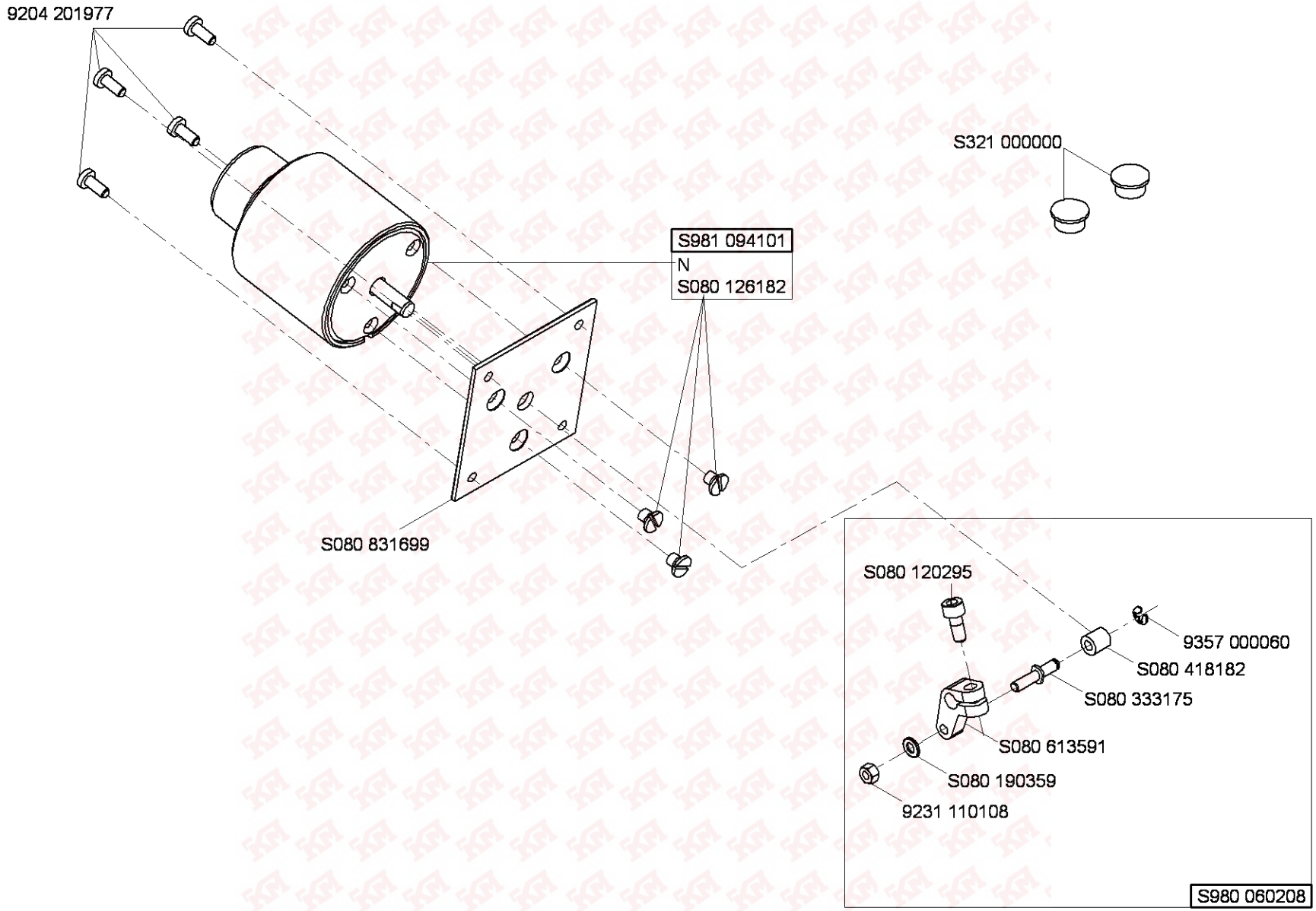
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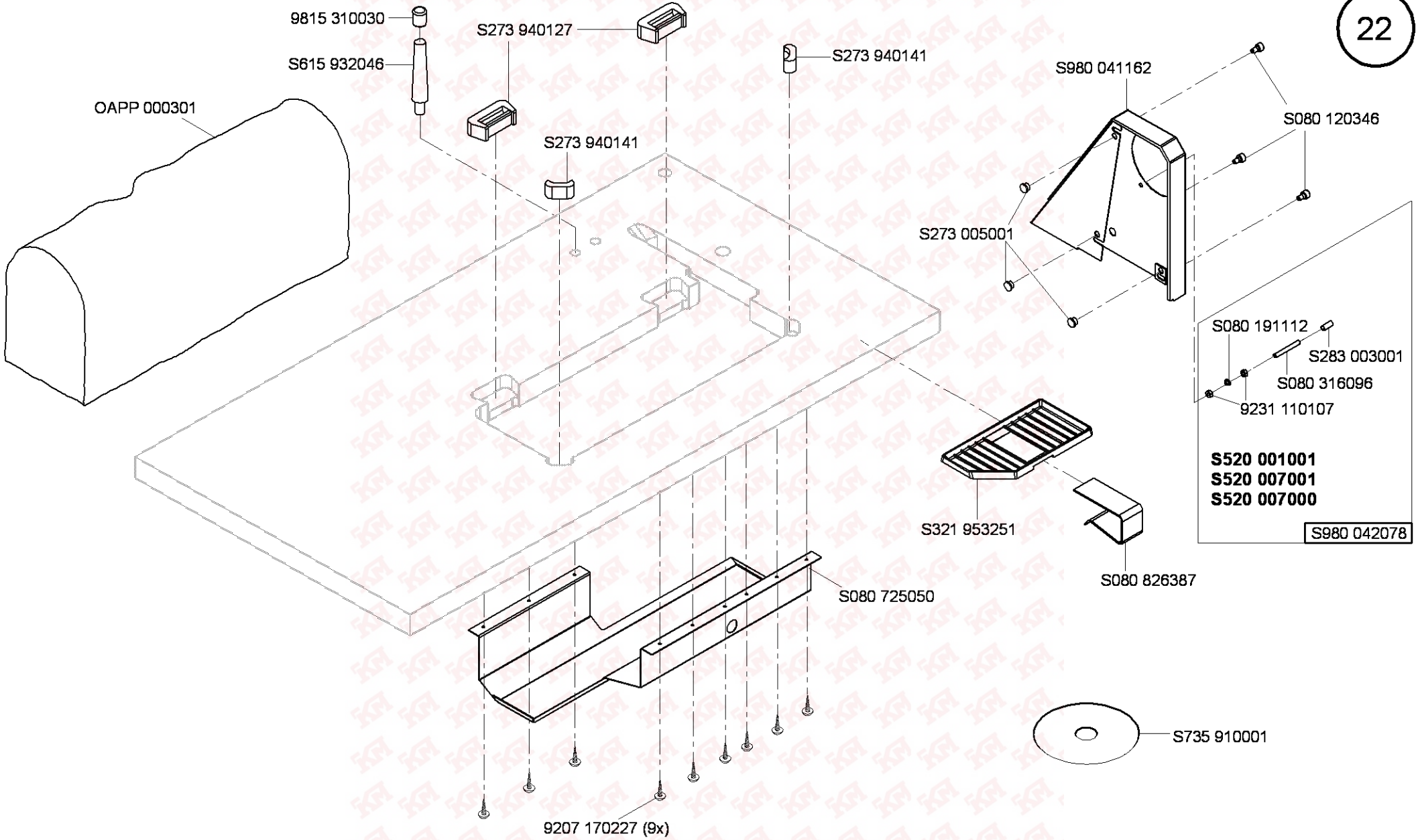
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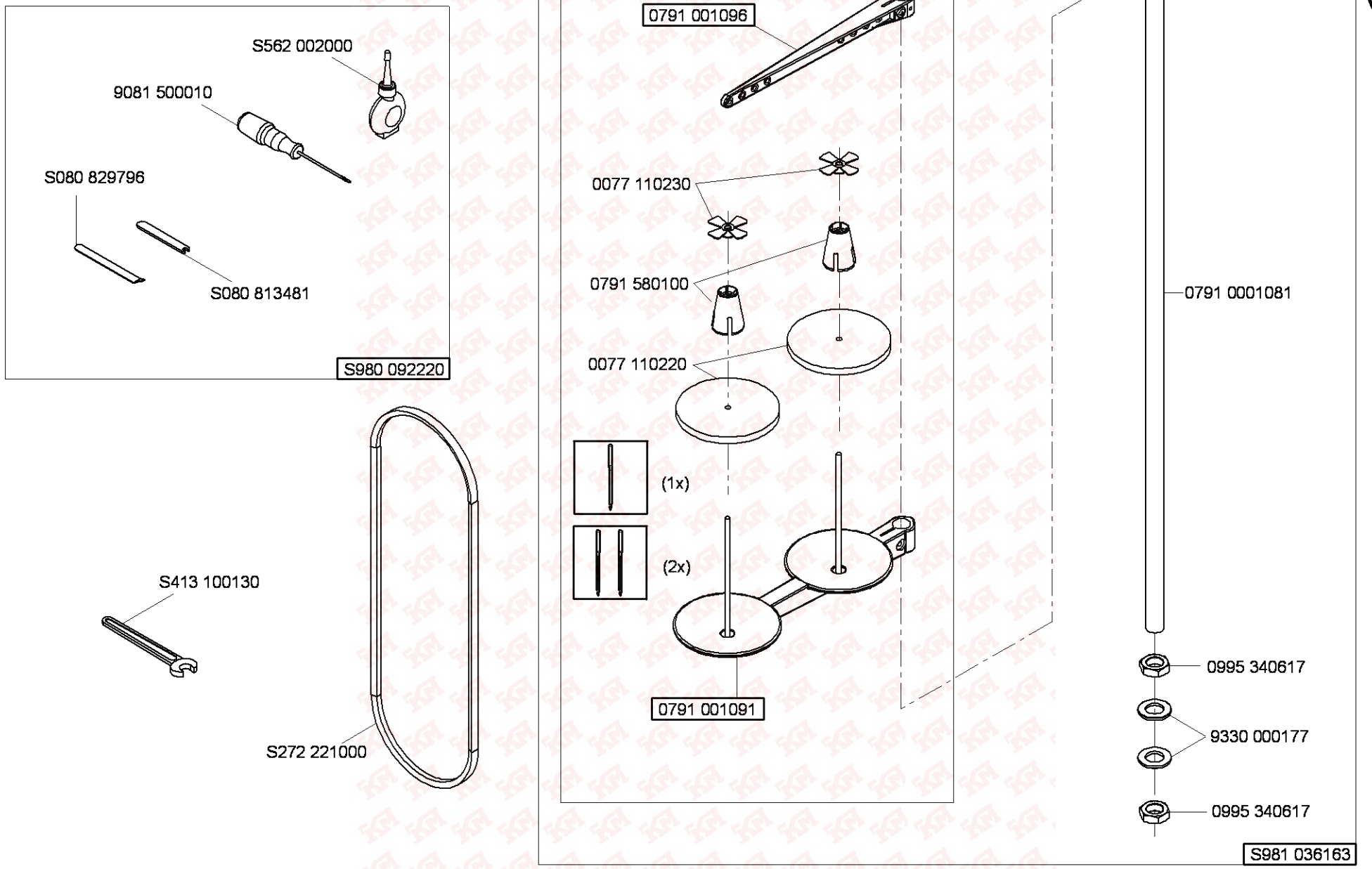
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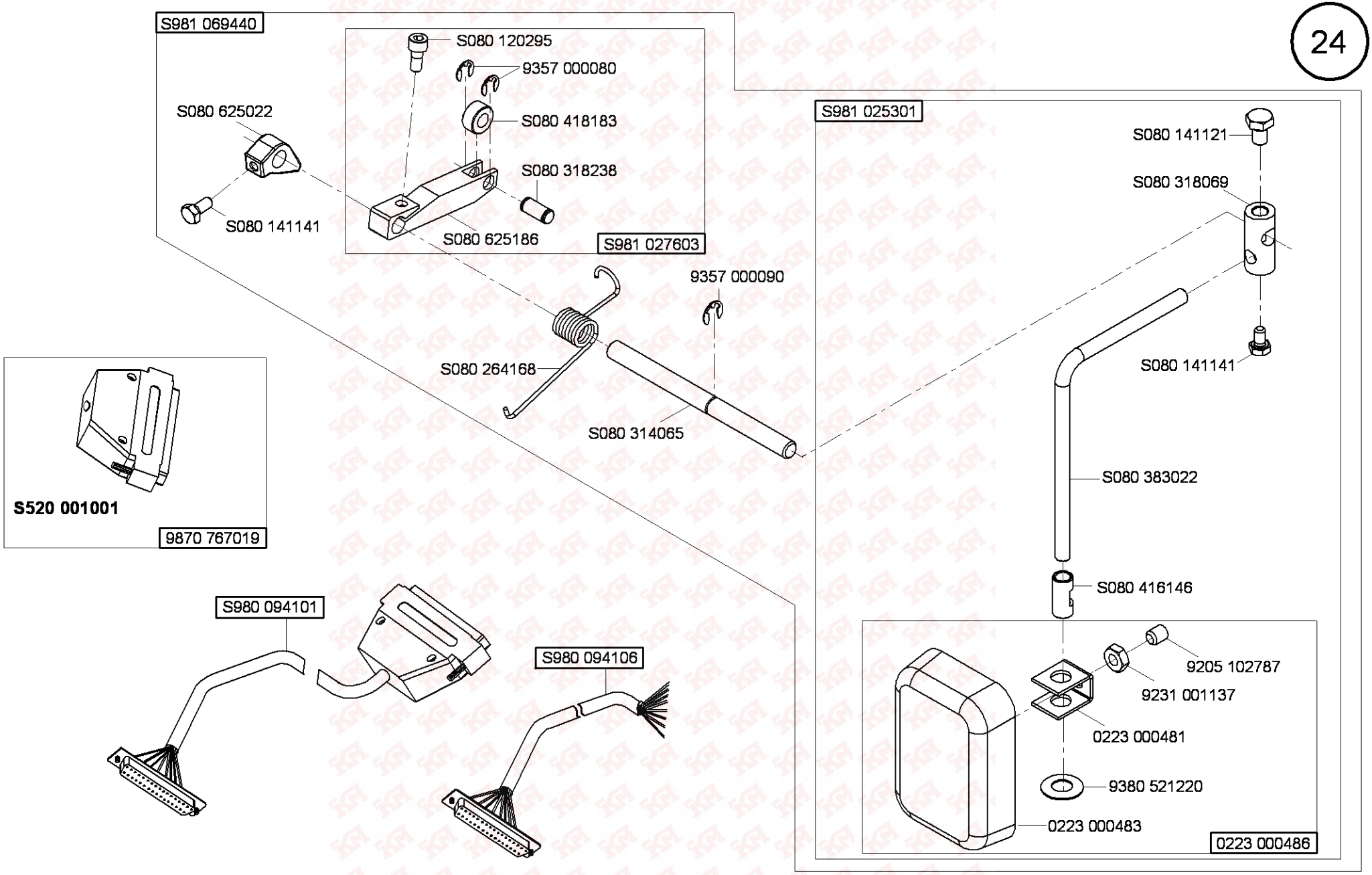
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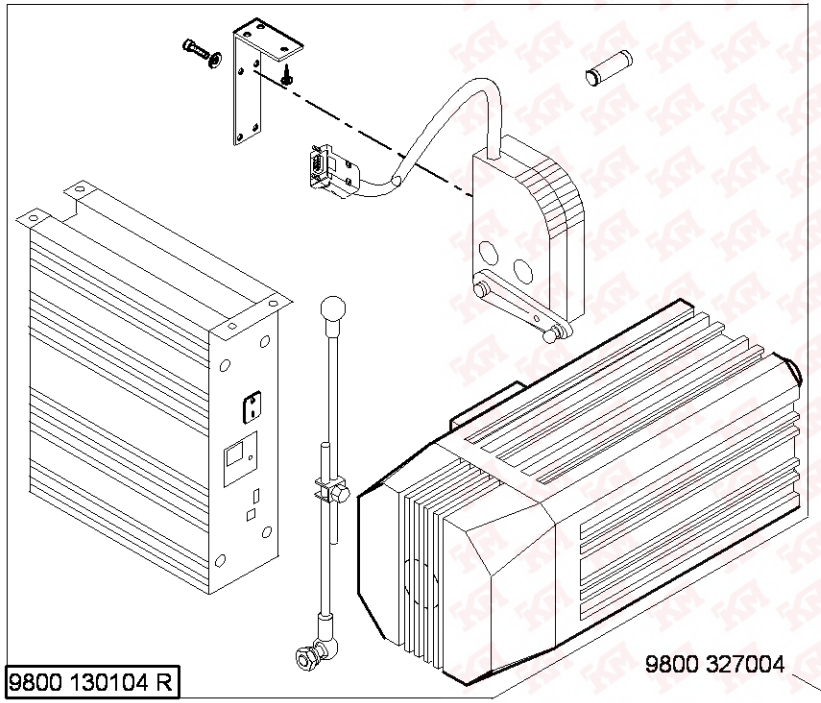
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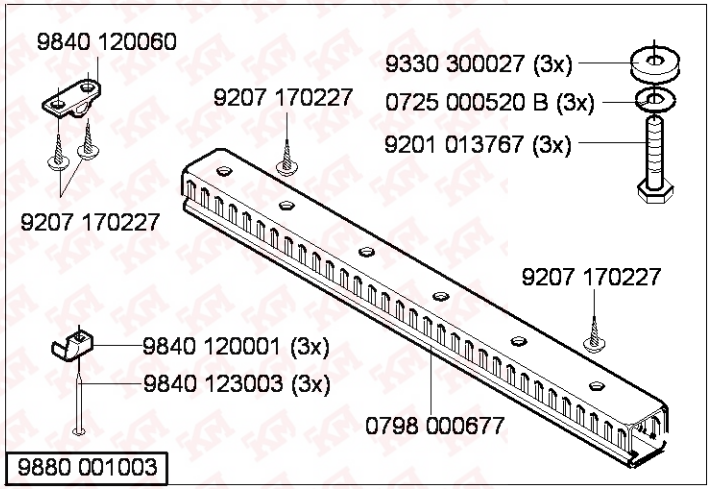
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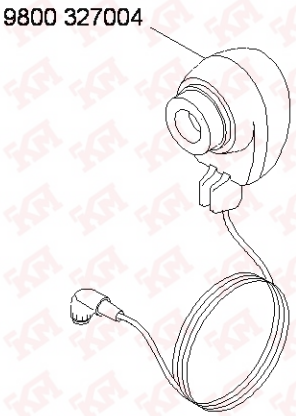
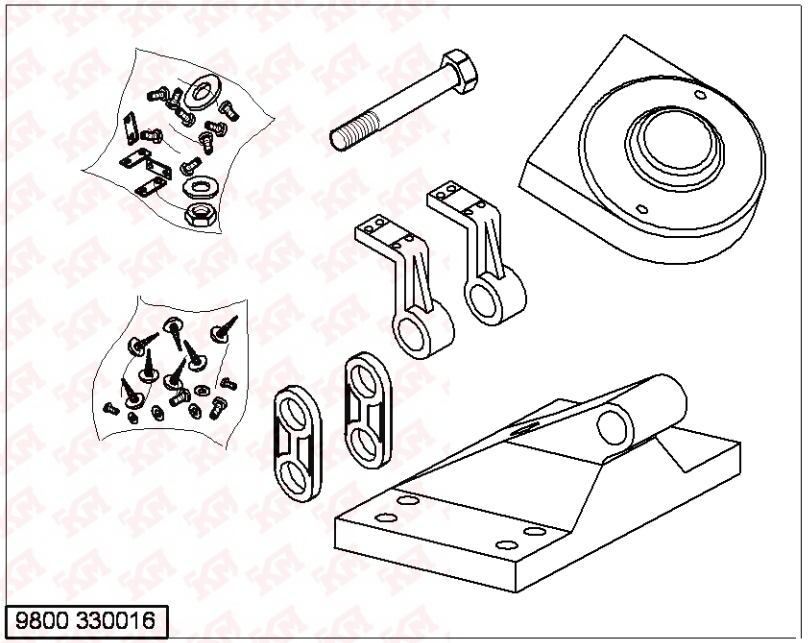
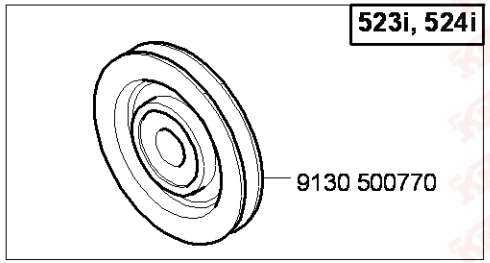
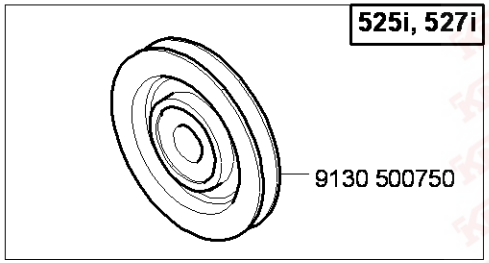
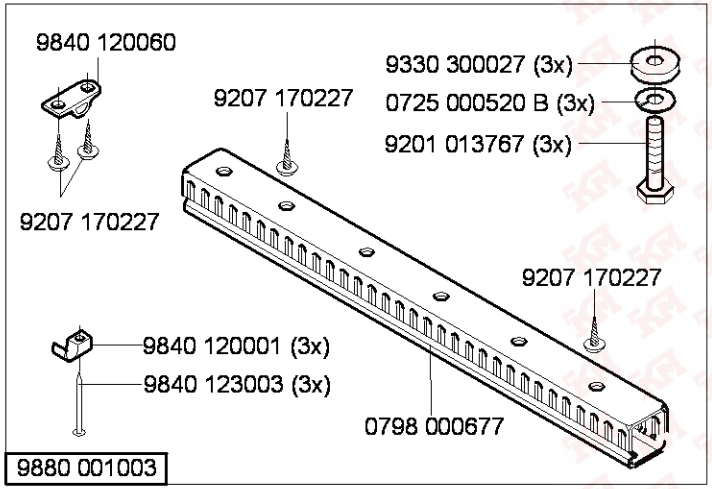
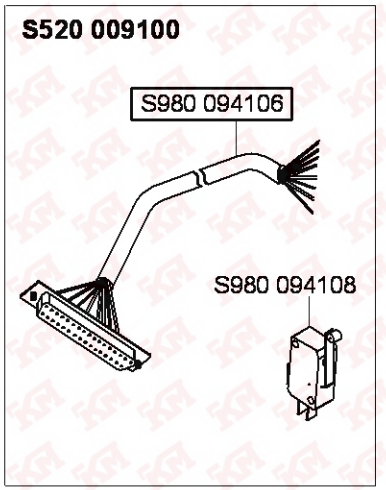

9800 327004

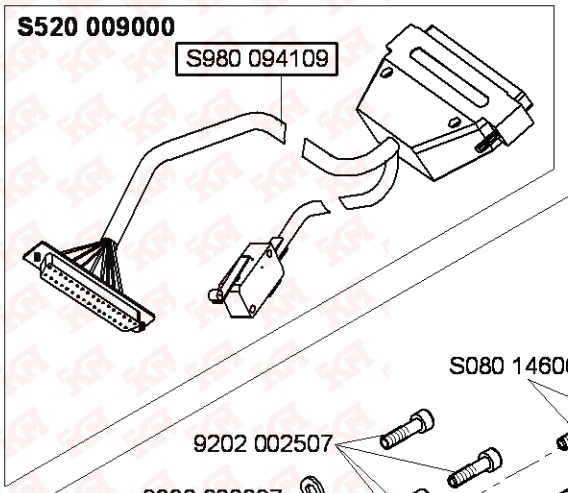

9800 330016

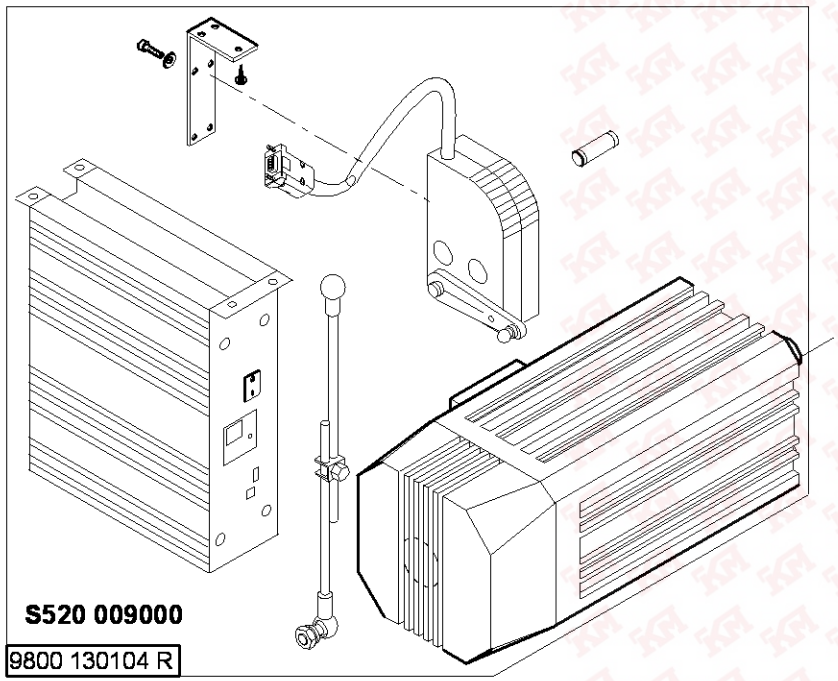

523i, 524i
9130 500770

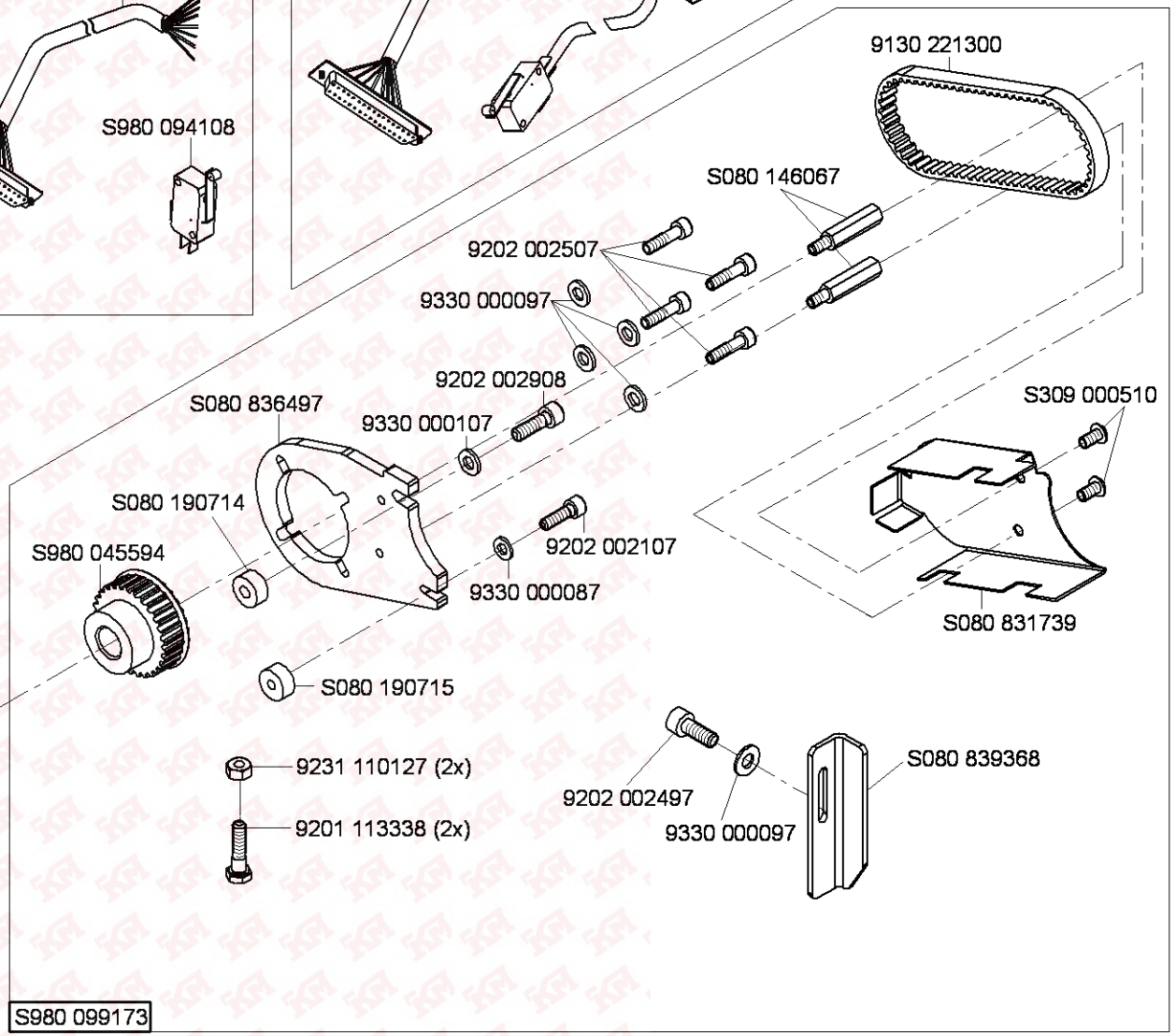

525i, 527i
9130 500750

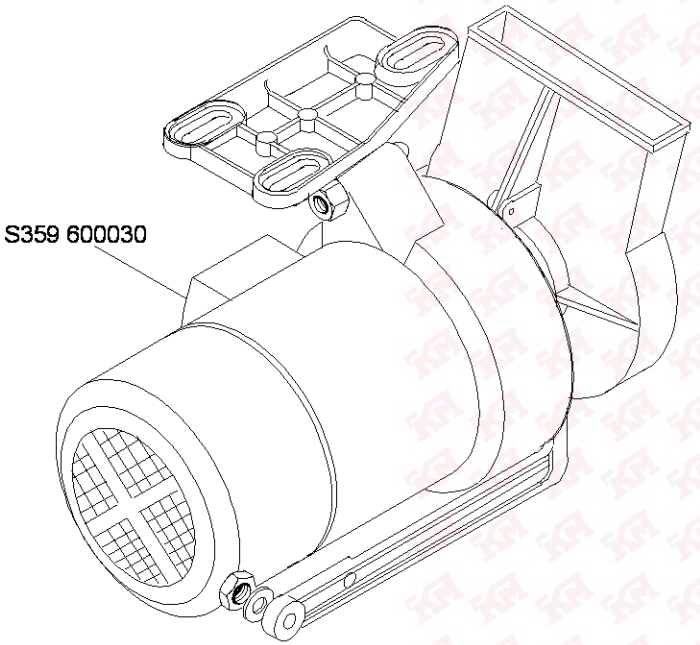

9840 120060
9207 170227
9330 300027 (3x)
0725 000520 B (3x)
9201 013767 (3x)
9207 170227
9207 170227
9840 120001 (3x)
9840 123003 (3x)
0798 000677
9880 001003


S520 009100
S980 094106
S980 094108

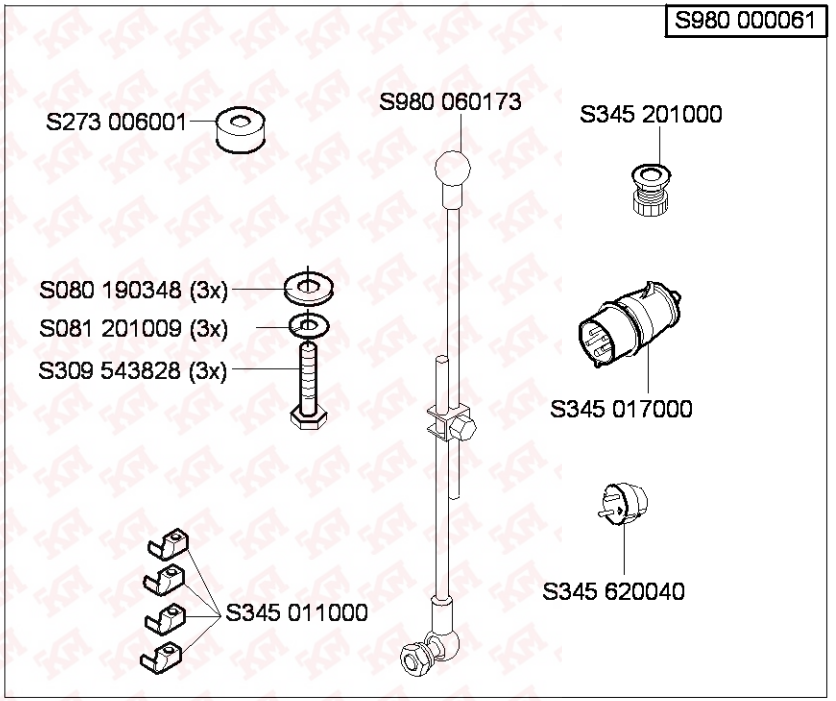

S520 009000
S980 094109


S520 009000
9800 130104 R

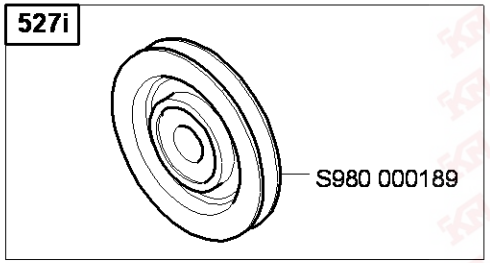

9130 221300
S080 146067
9202 002507
9330 000097
9202 002908
S080 836497
9330 000107
S309 000510
S080 190714
S980 045594
9202 002107
9330 000087
S080 831739
S080 190715
9231 110127 (2x)
9201 113338 (2x)
9202 002497
9330 000097
S080 839368
S980 099173



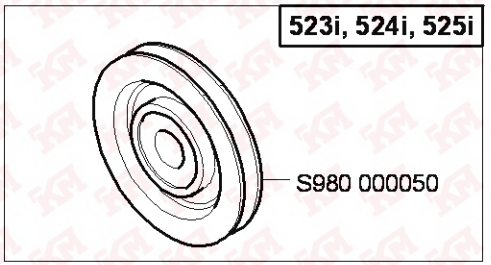
S980 000061



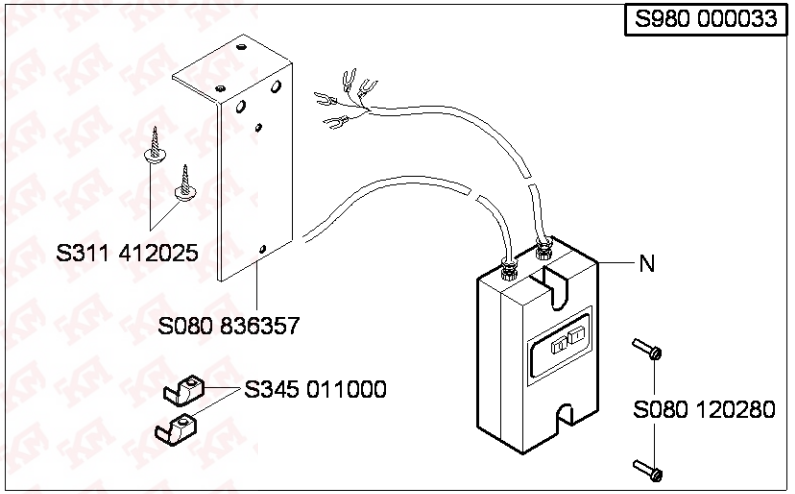
527i



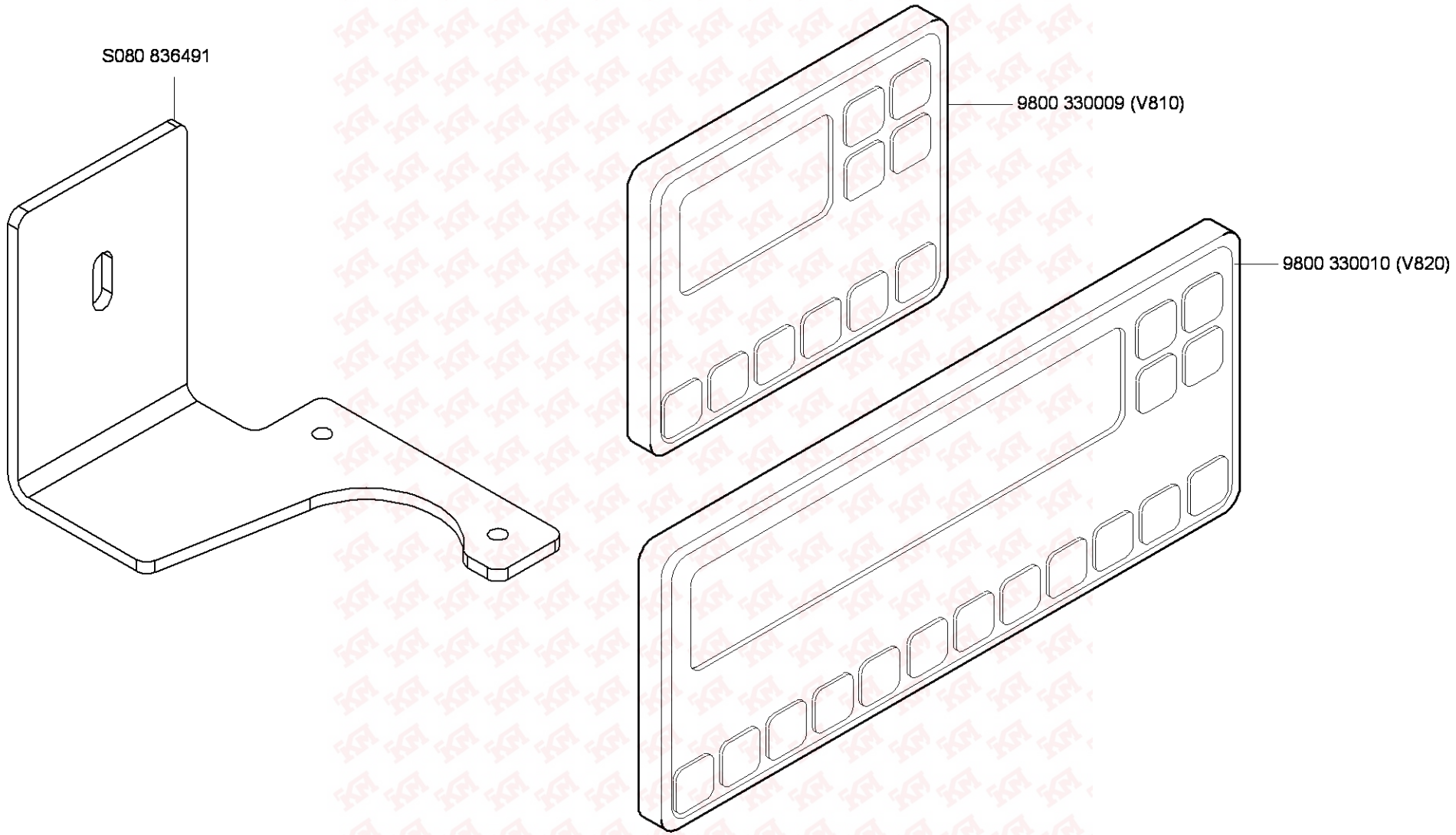
523i, 524i, 525i

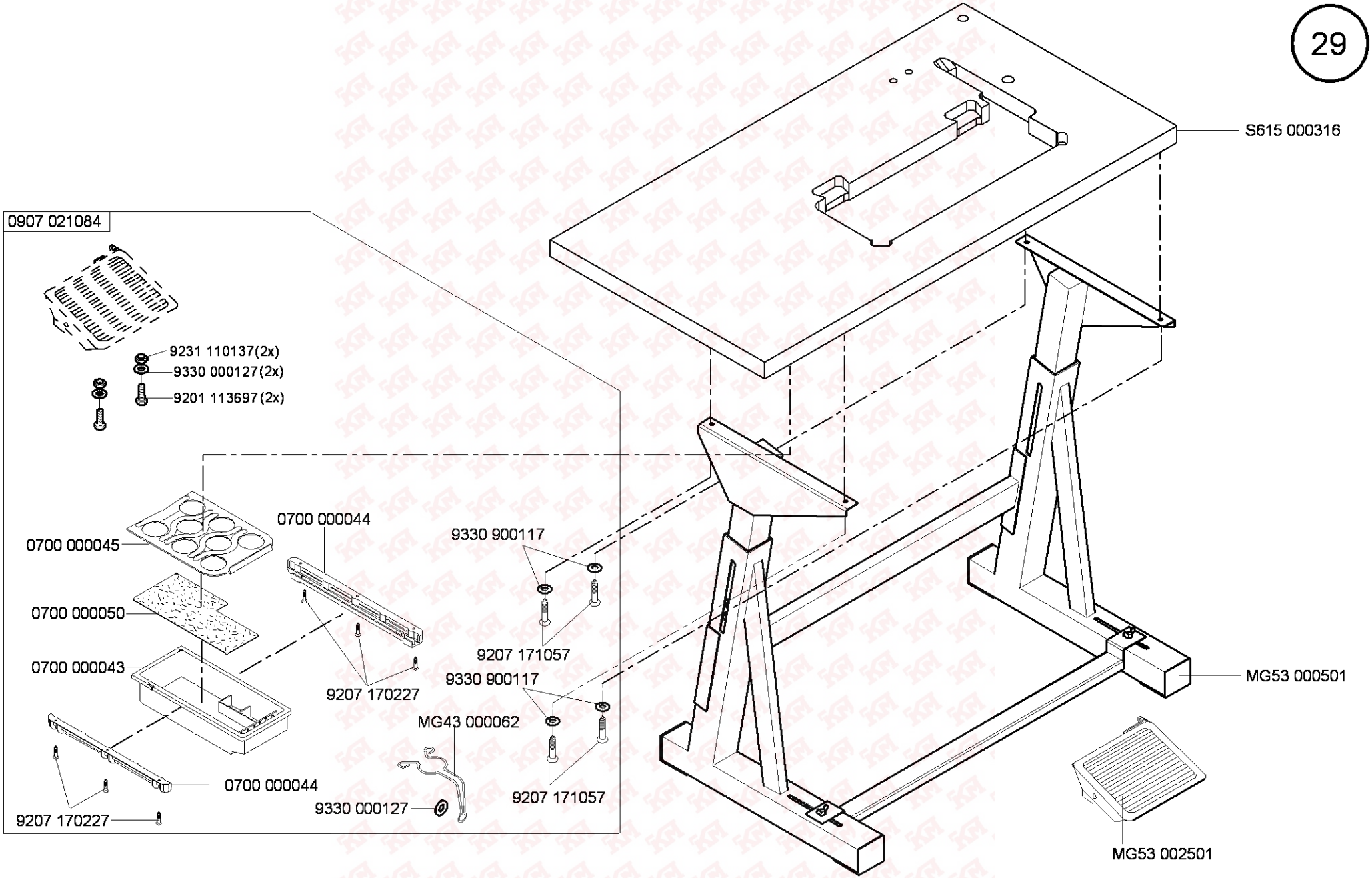


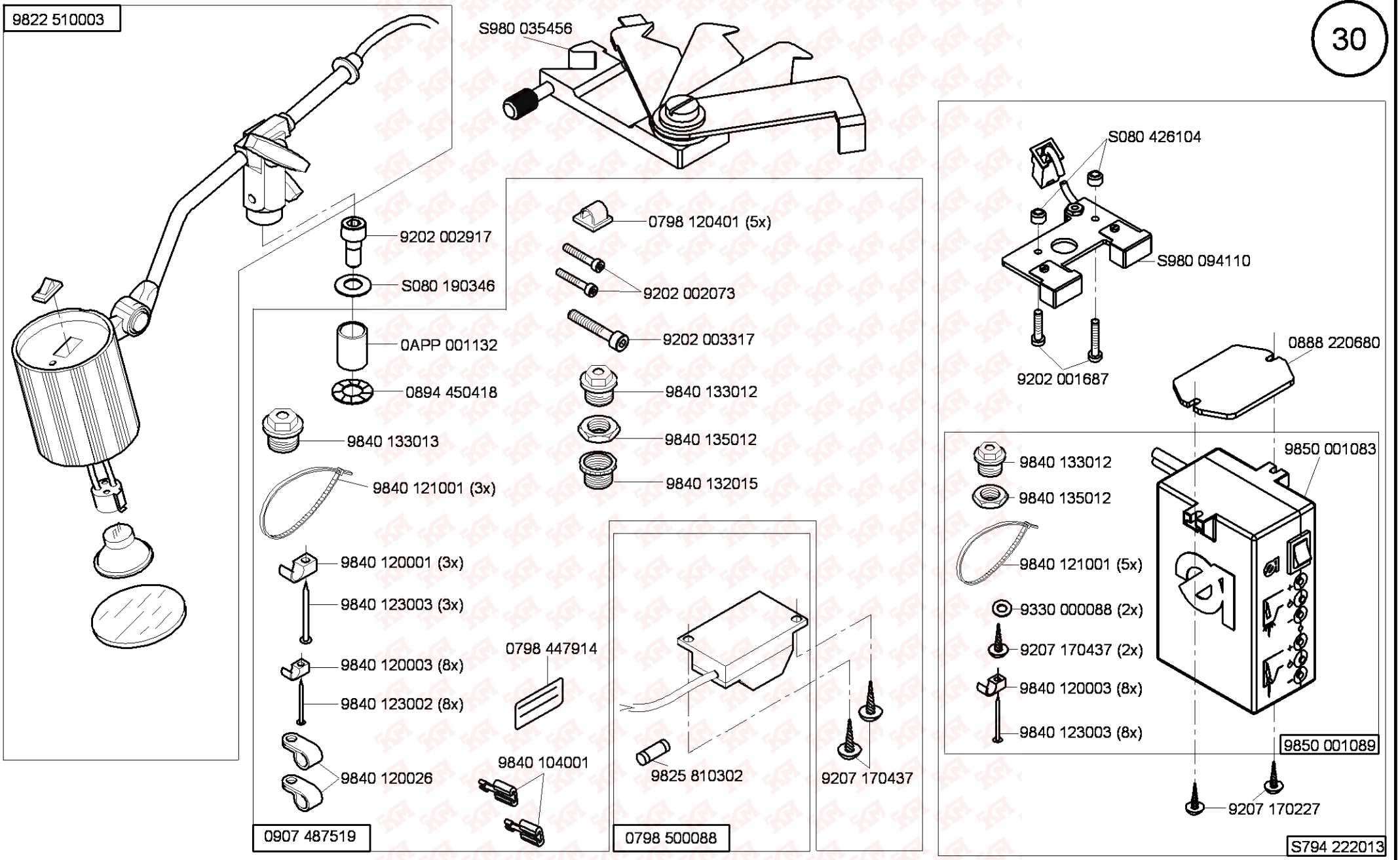
S980 000033

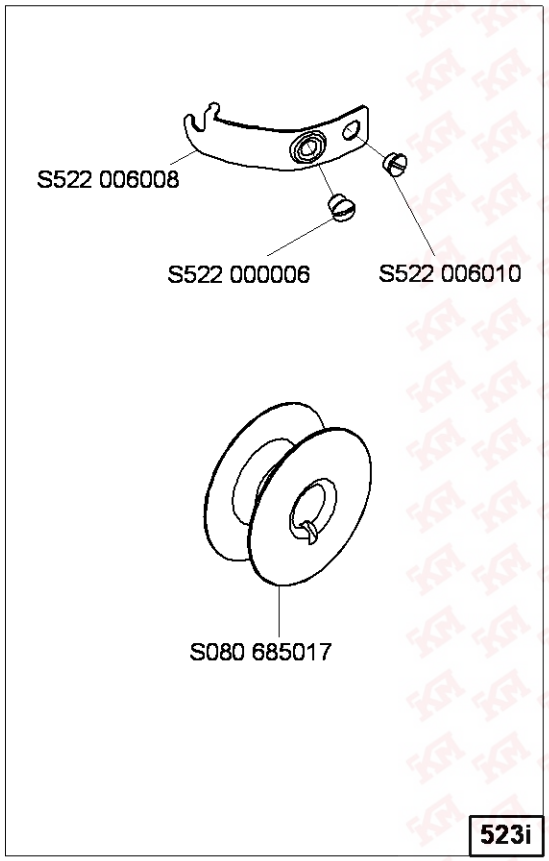


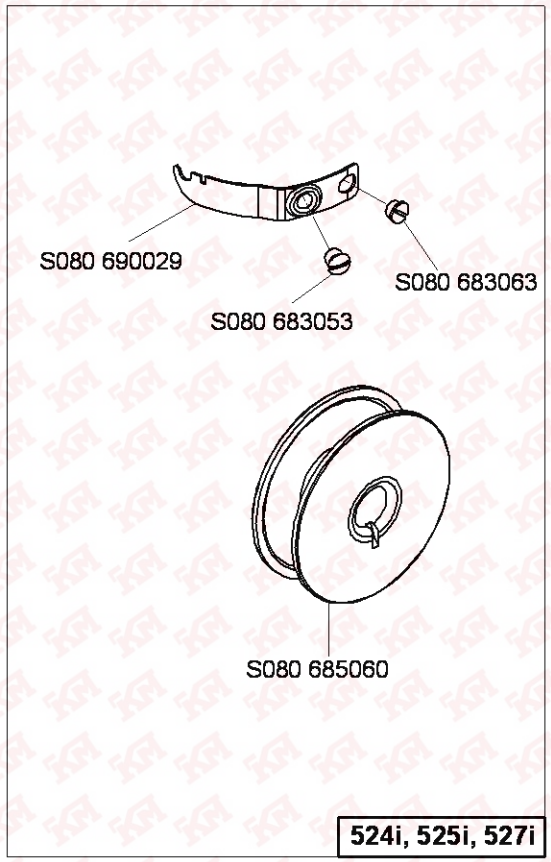
N - nicht als Einzelteil lieferbar
not available as separate part

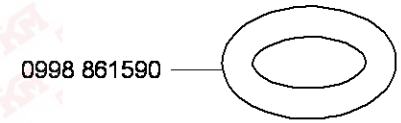

S080 836491
9800 330009 (V810)
9800 330010 (V820)

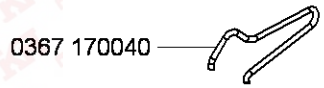

0907 021084
9231 110137(2x)
9330 000127(2x)
9201 113697(2x)
0700 000045
0700 000044
9330 900117
0700 000050
0700 000043
9207 170227
9207 171057
9330 900117
MG43 000062
0700 000044
9207 170227
9330 000127
9207 171057
S615 000316
MG53 000501
MG53 002501

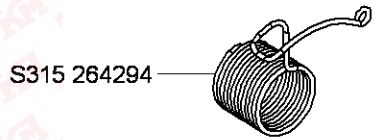

9822 510003
S980 035456
9202 002917
S080 190346
0APP 001132
0894 450418
9840 133013
9840 121001 (3x)
9840 120001 (3x)
9840 123003 (3x)
9840 120003 (8x)
9840 123002 (8x)
9840 120026
0907 487519
0798 120401 (5x)
9202 002073
9202 003317
9840 133012
9840 135012
9840 132015
0798 447914
9840 104001
0798 500088
9825 810302
9207 170437
S080 426104
S980 094110
9202 001687
0888 220680
9850 001083
9840 133012
9840 135012
9840 121001 (5x)
9330 000088 (2x)
9207 170437 (2x)
9840 120003 (8x)
9840 123003 (8x)
9850 001089
9207 170227
S794 222013


S522 006008
S522 000006
S522 006010
S080 685017
523i

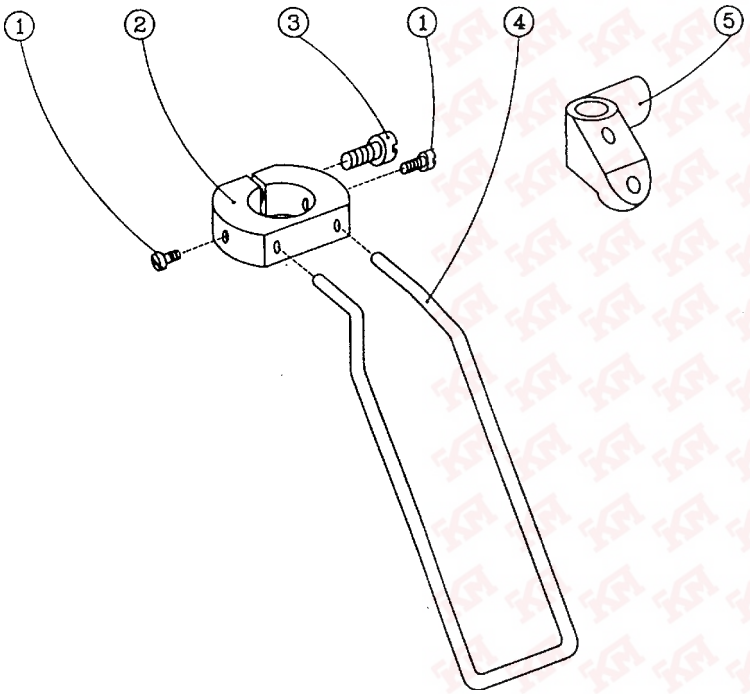

S080 690029
S080 683053
S080 683063
S080 685060
524i, 525i, 527i


0998 861590

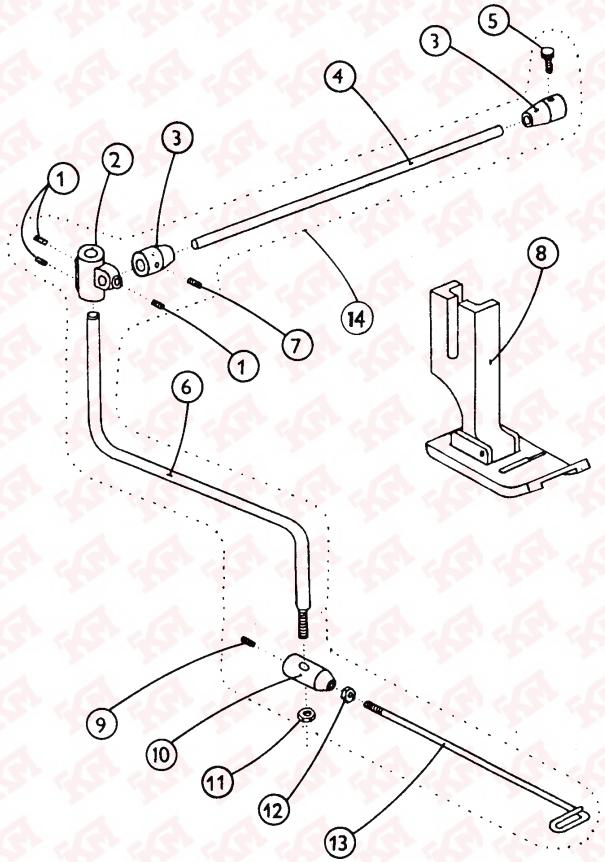

0367 170040


S315 264294

527 N 001



525 N 002



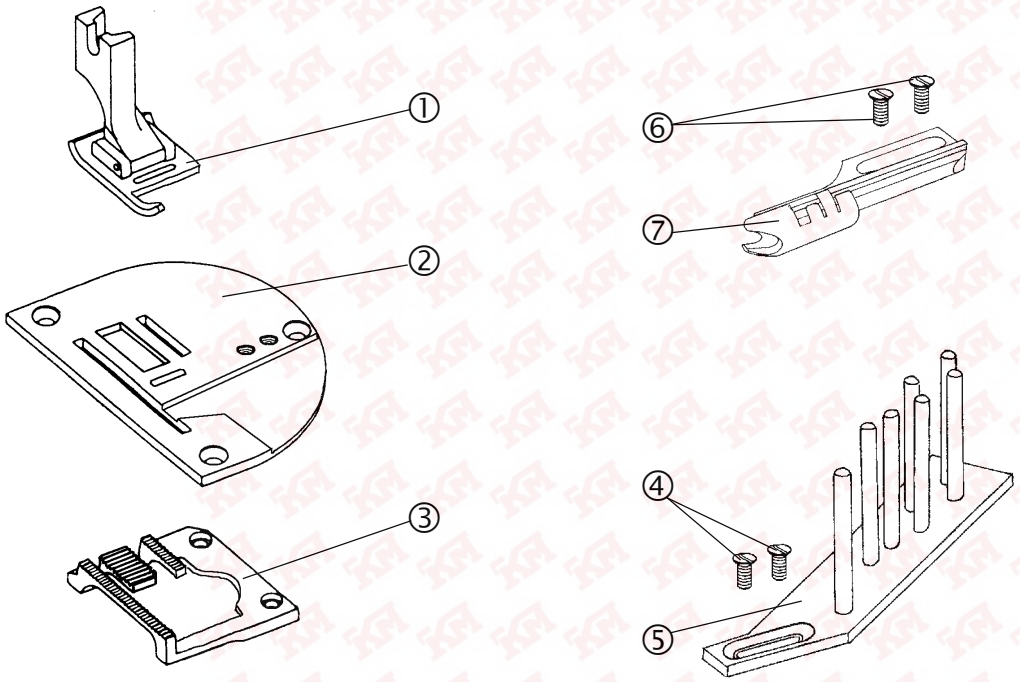
527 N 001
S791 149001

1	S080	120037
2	S080	646136
3	S080	120225
4	S080	271441
5	S080	627037

525 N 002
S791 235002

1	S081	104002
2	S080	626056
3	S080	426011
4	S080	341127
5	S080	133009
6	S080	382049
7	S080	111268
8	S980	031541
9	S080	112013
10	S080	436109
11	S080	161163
12	S080	161137
13	S080	271185
14	S980	036063

tab. 33



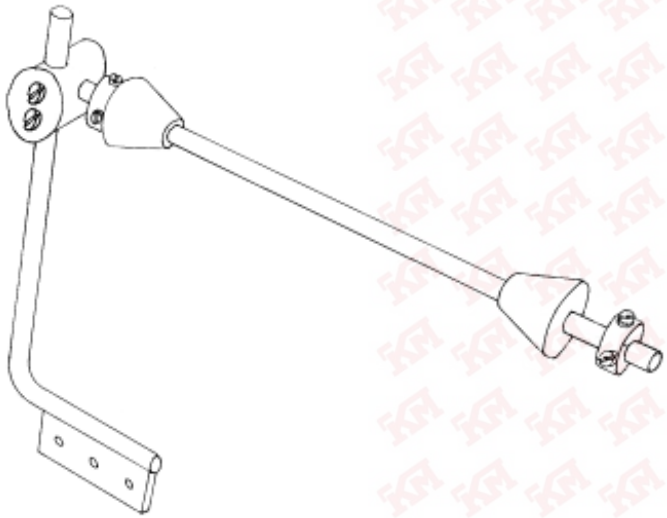
- nutno objednat lemovací pistonek pos. 7/necessary ordered be the binder pos. 7

- mo•no objednat odvíjecí zaøízení A-M 294/possible ordered be the tape roll holder A-M 294

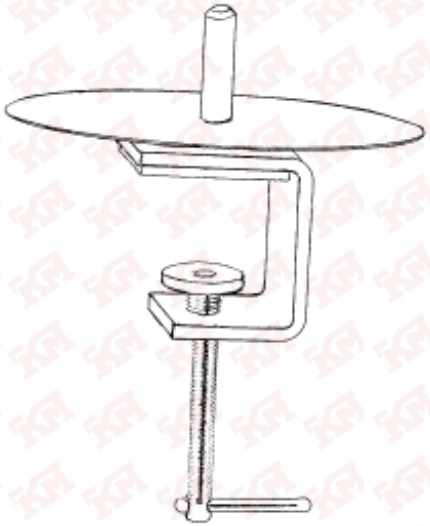
A-M 312
S980 000312

1	S980	031667
2	S080	811848
3	S080	651519
4	S080	126066
5	S980	032108
6	S080	120516

A-M 293



A-M 294

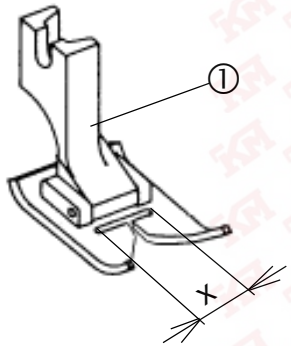


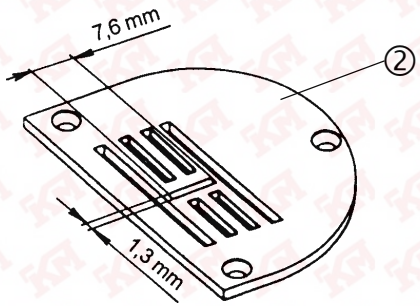
tab. 34

525 N 002
S980 000293

A-M 312
S980 000294

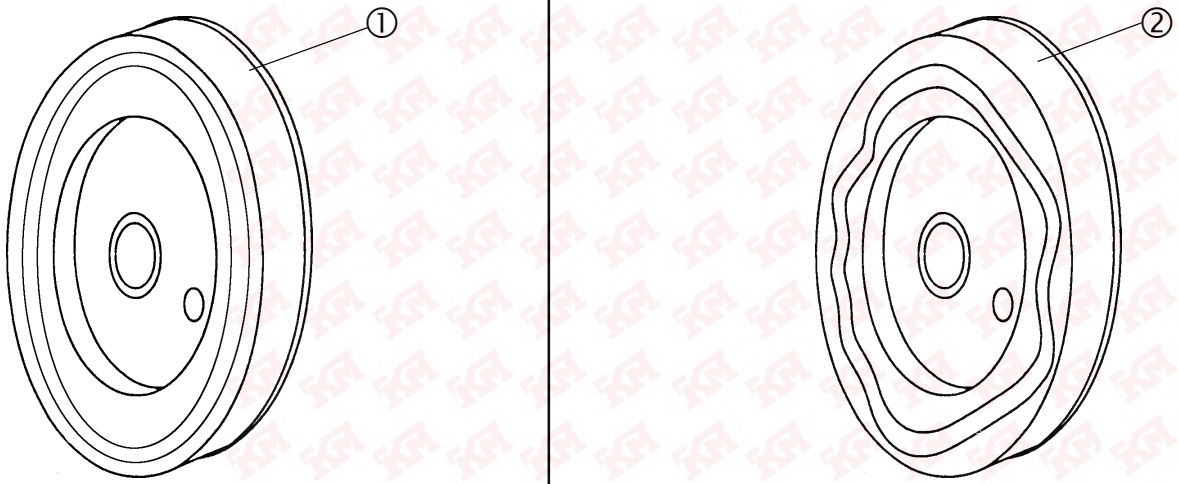
tab. 35





1	S980	031586 X = 6 mm
1	S980	031652 X = 10 mm
2	S080	811768

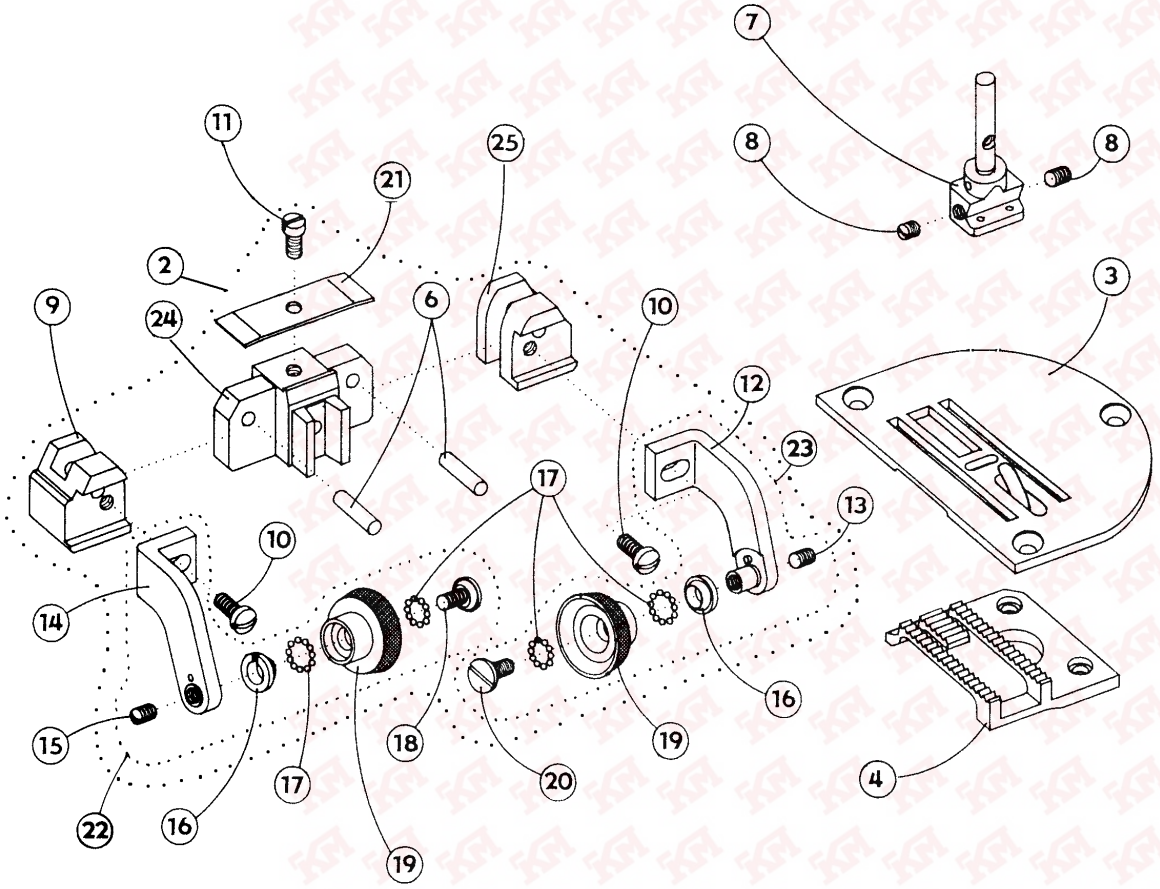
tab. 36



1	S080	674219	
2	S080	674113	
2	S080	674114	
2	S080	674115	
2	S080	674116	
2	S080	674117	
2	S080	674118	
2	S080	674119	
2	S080	674120	
2	S080	674121	
2	S080	674122	
2	S080	674123	
2	S080	674124	
2	S080	674125	
2	S080	674221	
2	S080	674226	
2	S080	674227	
2	S080	674228	
2	S080	674229	

Vydání/Edition 5. 2008

tab. 37



527 E 048
S791 430048 35
7 mm

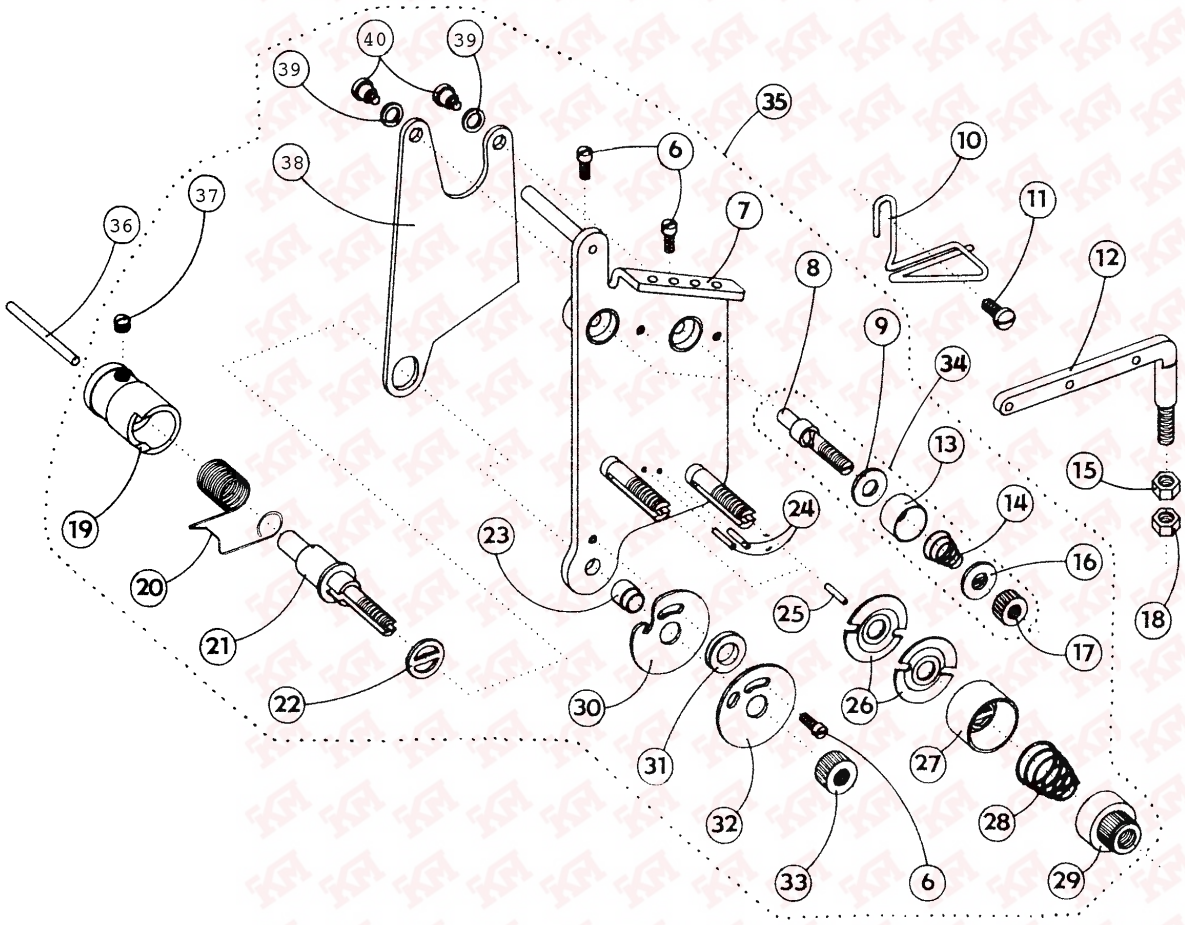
527 E 060
S791 430060 35 A
4 mm

527 E 061
S791 430061 35 B
5 mm

2	S980	022839
3	S980	022840
3	S980	022867 A
3	S980	022868 B
4	S080	651499
4	S080	651509 A
4	S080	651510 B
6	S311	515026
7	S080	394203
7	S080	394158 A
7	S080	394159 B
8	S080	111109
9	S080	646459
10	S080	124086
11	S080	120217
12	S980	059054
13	S080	111212
15	S080	111142
21	S080	281133
22	S980	031645
23	S980	031646
24	S080	743106
25	S080	646460

Vydání/Edition 5. 2008

tab. 38



527 E 048
S791 430048 35
7 mm

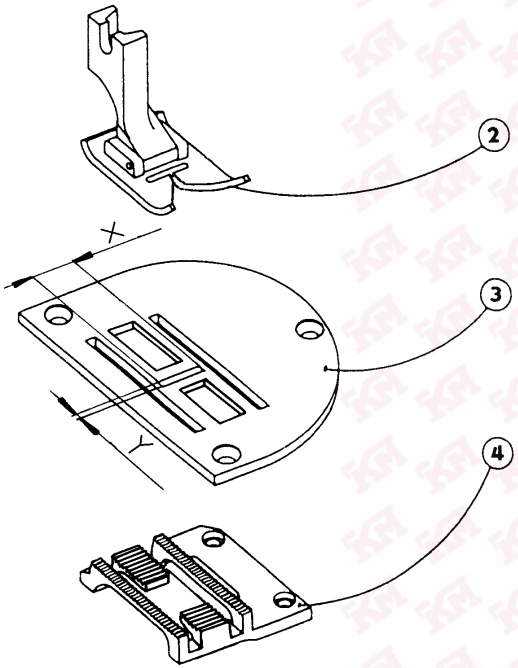
527 E 060
S791 430060 35
4 mm

527 E 061
S791 430061 35
5 mm

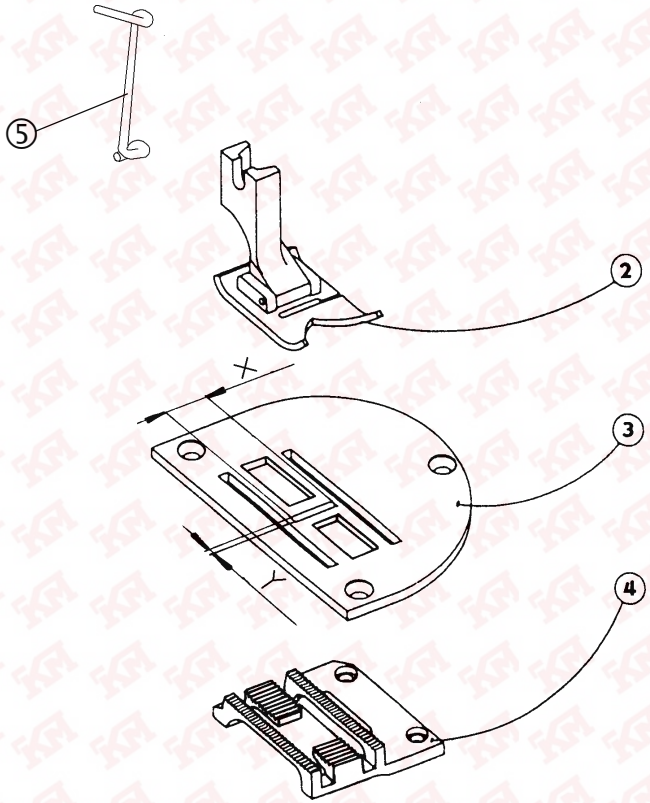
6	S080	120245
7	S080	049805
8	S080	118051
9	S080	828051
10	S080	271409
11	S080	132163
12	S080	313204
13	S080	827174
14	S080	262065
15	S080	161146
16	S081	200025
17	S080	171030
18	S080	161138
19	S080	414023
20	S315	264162
21	S080	118003
22	S080	195004
23	S080	421129
24	S311	515011
25	S311	510008
26	S080	828046
27	S080	827048
28	S315	262024
29	S080	173017
30	S080	828048
31	S080	418039
32	S080	828047
33	S080	171023
34	S980	025271
35	S980	025272
36	S080	310436
37	S080	112012
38	S080	825733
39	S080	190520
40	S080	135023

tab. 39

528 E 027



528 E 028



528 E 027
S791 124027 35

2	S980	031602
3	S080	811557
4	S080	651336

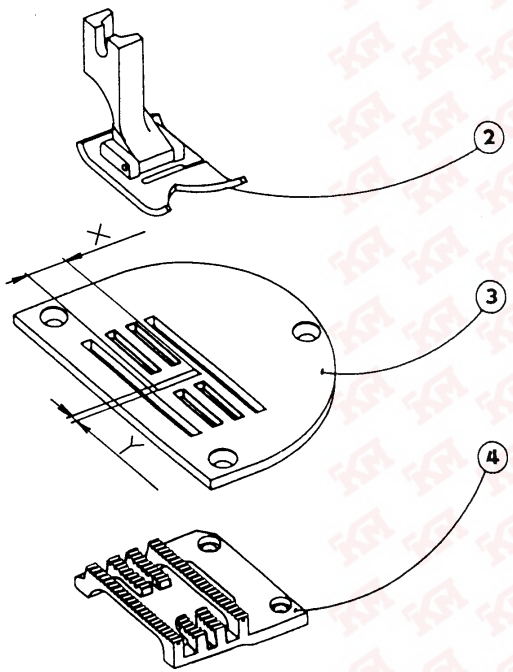
X = 11,8 mm Y = 1,8 mm

528 E 028
S791 124028 35

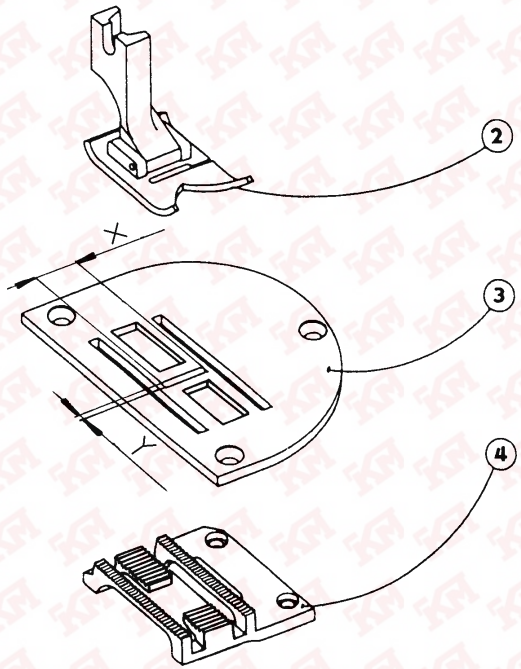
2	S980	031648
3	S080	811772
4	S080	651336
5	S080	271530

X = 12,2 mm Y = 2,2 mm

525 E 032



525 E 033



525 E 032
S791 124032 35

2	S980	031603
3	S080	811641
4	S080	651504

X = 11,6 mm Y = 1,2 mm

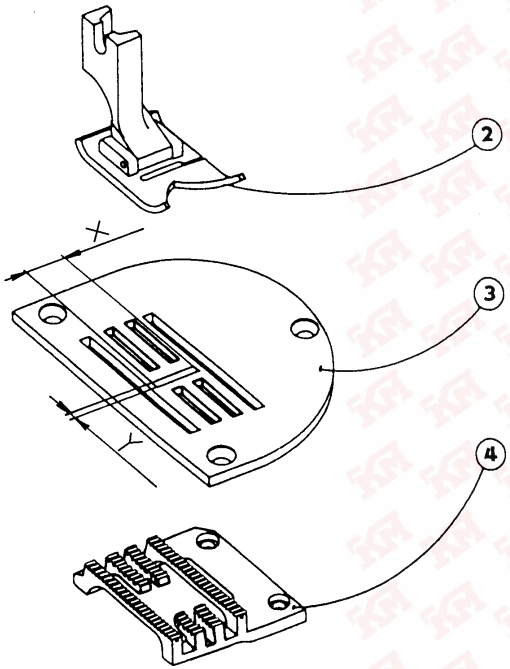
525 E 033
S791 124033 35

2	S980	031603
3	S080	811637
4	S080	651336

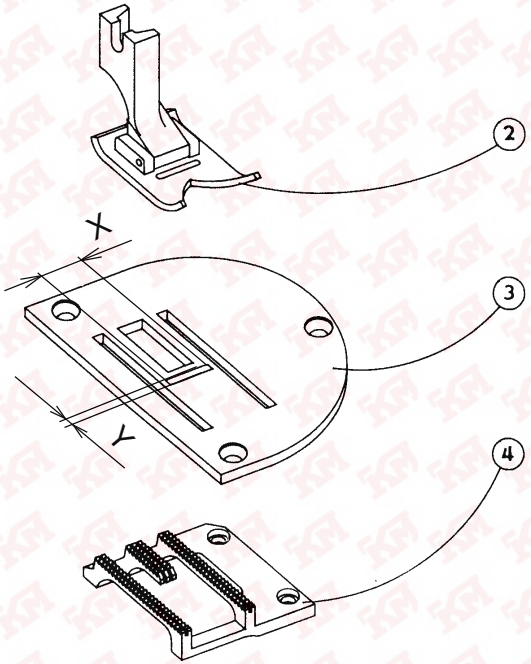
X = 11,8 mm Y = 1,5 mm

tab. 41

525 E 075



527 E 461



525 E 075
S791 224075 35

2	S980	031603
3	S080	811699
4	S080	651472

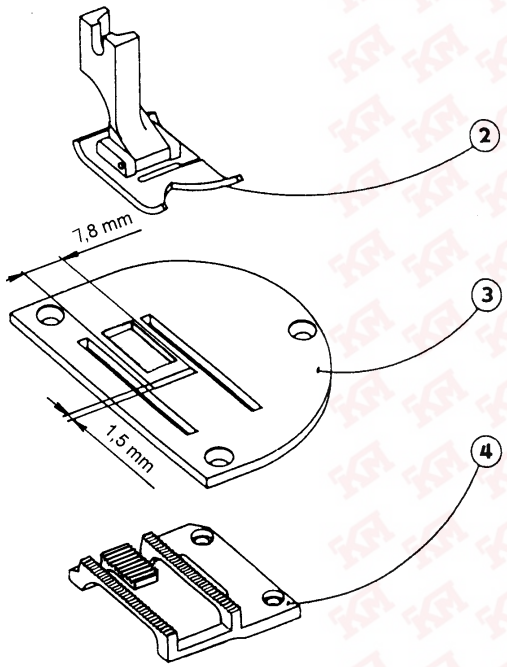
X = 11,6 mm Y = 1,5 mm

527 E 461
S791 124061 35

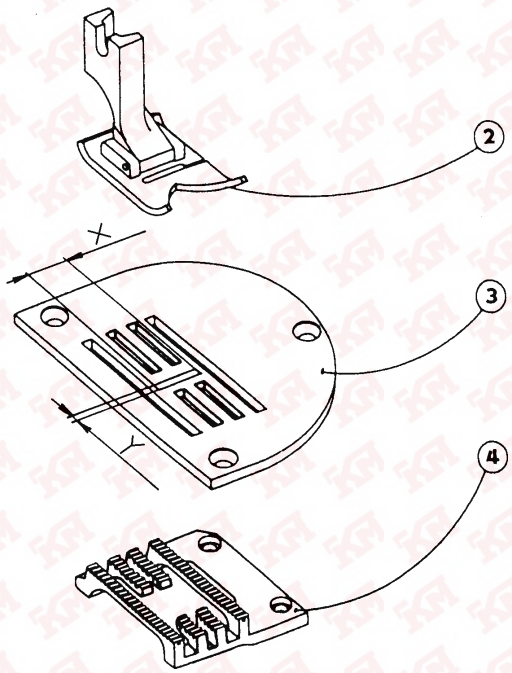
2	S980	031603
3	S080	811634
4	S080	651428

X = 11,8 mm Y = 1,8 mm

523 E 069



523 E 070



523 E 069
S791 124069 35

2	S980 031 649
3	S080 811 636
4	S080 651 330

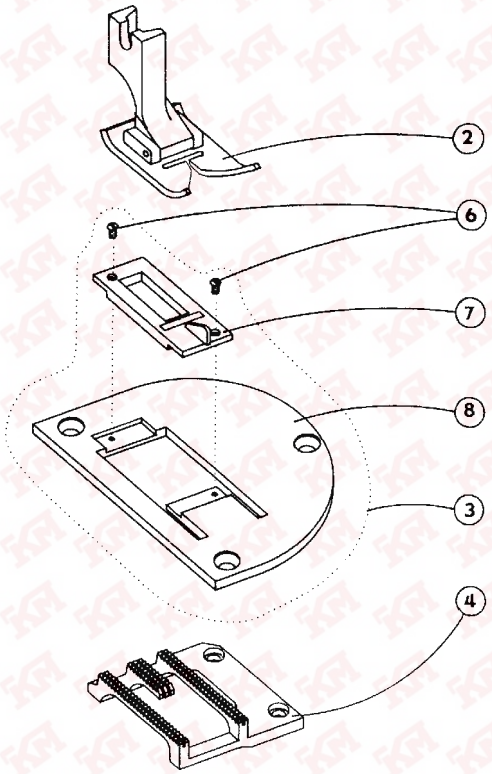
X = 7,8 mm Y = 1,5 mm

523 E 070
S791 124070 35

2	S980 031 586
3	S080 811 701
4	S080 651 473

X = 7,8 mm Y = 1,5 mm

tab. 43



527 E 023
S791 400023

2	S980	031604
3	S980	022282
4	S080	651428
6	S080	124061
7	S980	049443
8	S080	811633

E-Nr. E-No. Abb.-Nr. Fig.No.	For Subclass / Für Unterklasse Use / Verwendungszweck	Material Nr./Material No.	Throat plate / Stichplatte				Feed dog / Transporteur ④					Foot / Fuß ②						
			Stitch hole size/Stichlochgröße mm	③ Throat plate/Stichplatte	Slide, left/Schieber, links	Slide, right /Schieber, rechts	Tooth pitch/Zahnabstand mm	Serrated/Sägeverzahnt mm	Serrated, oblique/Säge-schrägverzahnt mm	Cross toothed/Kreuzverzahnt mm	Roof-shaped/Dachverzahnt mm	Compensating hinged/Gelenkausgleichfuß	Hinged with front thread slit/ Gelenkfuß mit Fadenschlitz von vorne	Hinged with side thread slit/ Gelenkfuß mit Fadenschlitz seitlich	Top roller/Rollfuß	⑤ Guide/Nadelführung	Needle holder/Nadelhalter	* Needle system / -size /Nadelsystem/-dicke
523 E 069	523i 411001; 523i 447001 Sewing equipment, 3-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 6 mm, for light and medium weight material. Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 6 mm, für leichtes und mittelschweres Nähgut.	S791 124069 35	7,8 x 1,5	S080 811636			1,0	S080 651330						S980 031649				134/100
523 E 070	523i 411001; 523i 447001 Sewing equipment, 4-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 6 mm, for light and medium weight material. Näheinrichtung, 4-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 6 mm, für leichtes und mittelschweres Nähgut.	S791 124070 35	7,8 x 1,5	S080 811701			1,8	S080 651473					S980 031586					134/100
525 E 032	524i 811001; 524i 847001 525i 811001; 525i 847001 Sewing equipment, 4-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 10 mm, for light and medium weight material. Näheinrichtung, 4-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für leichtes und mittelschweres Nähgut.	S791 124032 35	11,6 x 1,2	S080 811641			1,0	S080 651504						S980 031603				134/80
525 E 033	524i 811001; 524i 847001 525i 811001; 525i 847001 Sewing equipment, 3-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 10 mm, for light and medium weight material. Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für leichtes und mittelschweres Nähgut.	S791 124033 35	11,8 x 1,5	S080 811637			1,8		S080 651336					S980 031603				134/110
525 E 075	524i 811001; 524i 847001 525i 811001; 525i 847001 Sewing equipment, 4-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 10 mm, for medium weight material. Näheinrichtung, 4-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut.	S791 224075 35	11,6 x 1,5	S080 811699			1,5	S080 651472						S980 031603				134/110

= Modification/Änderung

* Needles are not supplied./Nadeln werden nicht geliefert.

E-Nr. E-No. Abb.-Nr. Fig.No.	Für Unterklasse / For Subclass Verwendungszweck / Use	Material Nr./Material No.	Throat plate / Stich platte				Feed dog / Transporteur ④					Foot / Fuß ②						
			Stitch hole size/Stichlochgröße mm	③ Throat plate/Stichplatte	Slide, left/Schieber, links	Slide, right /Schieber, rechts	Tooth pitch/Zahnabstand mm	Serrated/Sägeverzahnt mm	Serrated, oblique/Säge-schrägverzahnt mm	Cross toothed/Kreuzverzahnt mm	Roof-shaped/Dachverzahnt mm	Compensating hinged/Gelenkausgleichfuß	Hinged with front thread slit/ Gelenkfuß mit Fadenschlitz von vorne	Hinged with side thread slit/ Gelenkfuß mit Fadenschlitz seitlich	Top roller/Rollfuß	⑤ Guide/Nadelführung	Needle holder/Nadelhalter	* Needle system / -size /Nadelsystem/-dicke
527 E 023	525i 811001; 525i 847001 527i 811001; 527i 847001 Sewing equipment for sewing butt seams, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, throw width max. 10 mm, for medium heavy weight material. Näheinrichtung zum Zusammennähen von Teilen mit Stoßnähten, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut.	S791 400023	11,8 x 1,7	S980 022282			1,8		S080 651428					S980 031604				134; 134-35/110
527 E 048	527i 811001; 527i 847001 Sewing equipment for two needle cordin seams with or without filler cord, 3-lined feed dog, needle size Nm 120-160, stitch length max. 5 mm, needle gauge 7 mm, for medium and heavy weight material. Näheinrichtung zum Nähen von Zweinadel-Wulstnähten mit oder ohne Kordeleinlage, 3-Reihentransporteur, Nadelstärke Nm 120-160, Stichlänge max. 5 mm, Nadelabstand max. 7 mm, für mittelschweres Nähgut.	S791 430048 35	9 x 2,5	S980 022840			1,8		S080 651499						S980 022839			134-35/130
527 E 060	527i 811001; 527i 847001 Sewing equipment for two needle cordin seams with or without filler cord, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, needle gauge 4 mm, for medium heavy weight material. Näheinrichtung zum Nähen von Zweinadel-Wulstnähten mit oder ohne Kordeleinlage, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Nadelabstand max. 4 mm, für mittelschweres Nähgut.	S791 430060 35	6 x 2,1	S980 022867			1,8		S080 651509						S980 022839			134-35/110
527 E 061	527i 811001; 527i 847001 Sewing equipment for two needle cordin seams with or without filler cord, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, needle gauge 5 mm, for medium heavy weight material. Näheinrichtung zum Nähen von Zweinadel-Wulstnähten mit oder ohne Kordeleinlage, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Nadelabstand max. 5 mm, für mittelschweres Nähgut.	S791 430061 35	7 x 2,3	S980 022868			1,8		S080 651510						S980 022839			134-35/110

= Modification/Änderung

* Needles are not supplied./Nadeln werden nicht geliefert.

E-Nr. E-No. Abb.-Nr. Fig.No.	Für Unterklasse / For Subclass Verwendungszweck / Use	Material Nr./Material No.	Throat plate / Stich platte				Feed dog / Transporteur ④					Foot / Fuß ②						
			Stitch hole size/Stichlochgröße mm	③ Throat plate/Stichplatte	Slide, left/Schieber, links	Slide, right /Schieber, rechts	Tooth pitch/Zahnabstand mm	Serrated/Sägeverzahnt mm	Serrated, oblique/Säge-schrägverzahnt mm	Cross toothed/Kreuzverzahnt mm	Roof-shaped/Dachverzahnt mm	Compensating hinged/Gelenkausgleichfuß	Hinged with front thread slit/ Gelenkfuß mit Fadenschlitz von vorne	Hinged with side thread slit/ Gelenkfuß mit Fadenschlitz seitlich	Top roller/Rollfuß	⑤ Guide/Nadelführung	Needle holder/Nadelhalter	* Needle system / -size /Nadelsystem/-dicke
527 E 461	527i 811001; 527i 847001 Sewing equipment, 3-lined feed dog, needle size Nm 100-130, stitch length max. 5 mm, throw width max. 10 mm, for light weight material. Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 100-130, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für leichtes Nähgut.	S791 124061 35	11,8 x 1,8	S080 811634			1,8		S080 651428					S980 031603				134-35/110
528 E 027	527i 811001; 527i 847001 Sewing equipment, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, throw width max. 10 mm, for medium weight material. Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut.	S791 124027 35	11,8 x 1,8	S080 811557			1,8		S080 651336				S980 031602					134-35/120
528 E 028	527i 811001; 527i 847001 Sewing equipment, 3-lined feed dog, needle size Nm 120-160, stitch length max. 5 mm, throw width max. 10 mm, for heavy weight material. Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 120-160, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für schweres Nähgut.	S791 124028 35	12,2 x 2,2	S080 811772			1,8		S080 651336				S980 031648			S080 271530		134-35/160

= Modification/Änderung

* Needles are not supplied./Nadeln werden nicht geliefert.